

# Hidden Leaks

## External Methods Struggle to Confirm Leaks Identified by Inline Inspection

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Henry B. Gonzalez Convention Center, San Antonio, Texas



# Background and Motivation



225,000+ population



1,050 miles



Customer of NTMWD



In-house LD program



Goal: Enhance reliability



# Project Overview



**Gerrish Street Water Main**



**1.25 miles (18" and 20")**



**Free-swimming SmartBall leak detection tool**



**First inline leak detection project for the City**



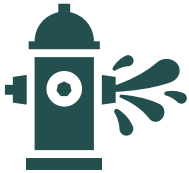
# Why This Pipeline Was Selected



Age



Minimal service disruptions



Hidden failures



Ideal for free-swimming technology



# Inspection Results Summary

6 Leaks

Leak #6

Leak #5

Leak #4

Leak #3

Leak #2

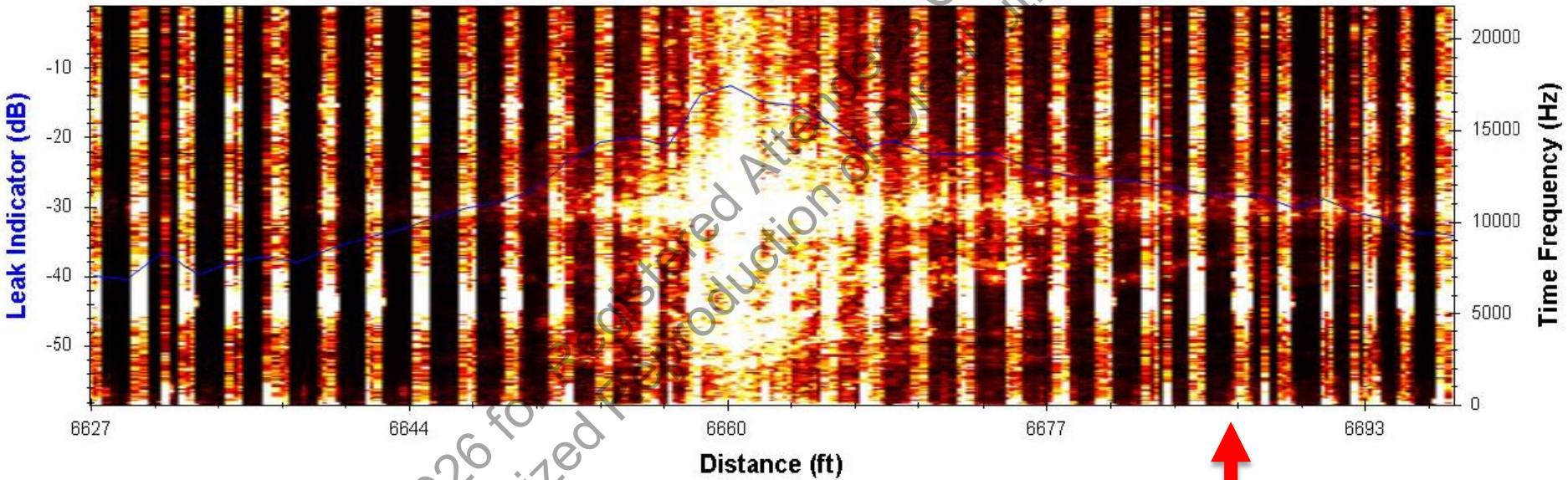
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# Inspection Results Summary (cont'd.)

Unauthorized Production of Inspection Prohibited



Unauthorized Production of Inspection Prohibited

Bend Right to Leak 06

Bend Right

~25 feet



# Field Verification and Excavation Findings

## Leak 6



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# Challenges Encountered

1. Poor historical alignment records for older mains
2. Several bends complicated location efforts
3. External acoustic logger limited by signal attenuation



# Technology Insights



Inline vs External



High-resolution data enables precise leak pinpointing



Comparing everything was key!



# Outcomes and Benefits

- 3 active leaks
- Large-diameter assessment confidence
- Pipeline alignment awareness
- New framework for prioritizing future inspections



# Conclusions and Future Plans

- Inline leak detection tools are essential for large diameter mains
- Strengthened City & Pure Technologies partnership
- Integrate SmartBall results into GIS, maintenance planning
- Next steps: Inspection expansion



# Questions

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