

Performance Evaluation of Embedded Stormwater Chambers Under Simulated Highway Truck Loads

Presenters

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Presentation Outline

- Introduction
- Research Objectives
- Test Methodology
- Test Results and Discussions
- Finite Element Analysis
- Conclusions
- Recommendations

Source: Xerxes

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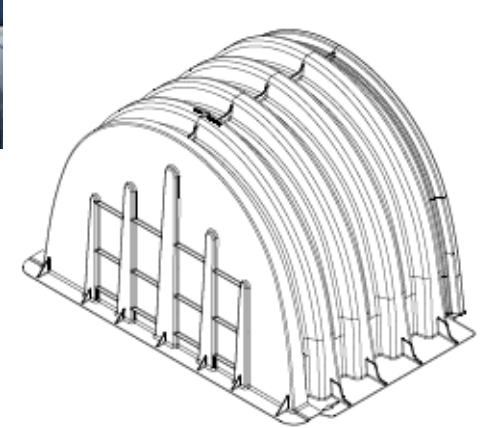
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Introduction

Xerxes HydroChain™ Chamber

- Application: Underground storage of stormwater runoff
- Material: Fiberglass reinforced plastic
- Industry Standards: AASHTO LRFD, ASTM F2787
- Load Rating: HL-93/H-20 vehicular load and earth load



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Research Objectives

Conduct live load testing of Stormwater Chambers S29B

- Characterize installed performance by simulating highway truck loads at multiple depths of cover
- Analyze surface loads, pressure on chamber, deflection & strain at critical points
- Characterize failure modes
- Determine the ultimate strength
- Simulate structural behavior



Test Methodology

Chamber Embedment

- Soil Pit Base: 6" well-compacted gravel (3/8"-2" / 8-50mm) clean, crushed, angular stone
- Alignment in both X and Y directions
- Embedded with loose gravel
- Backfill with compacted gravel up to 24"



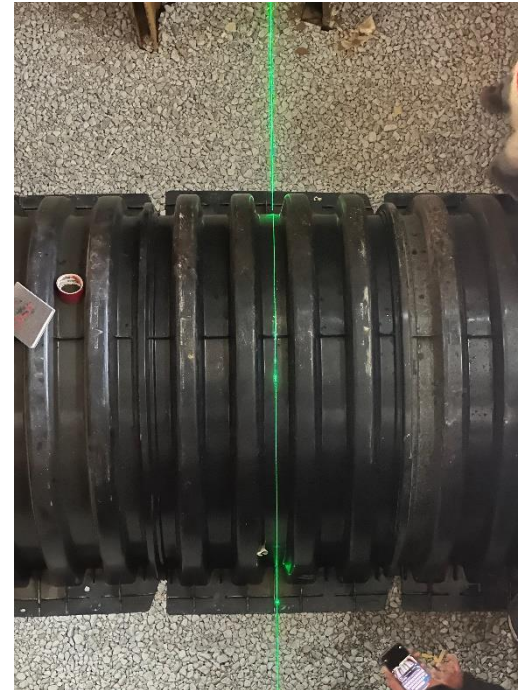
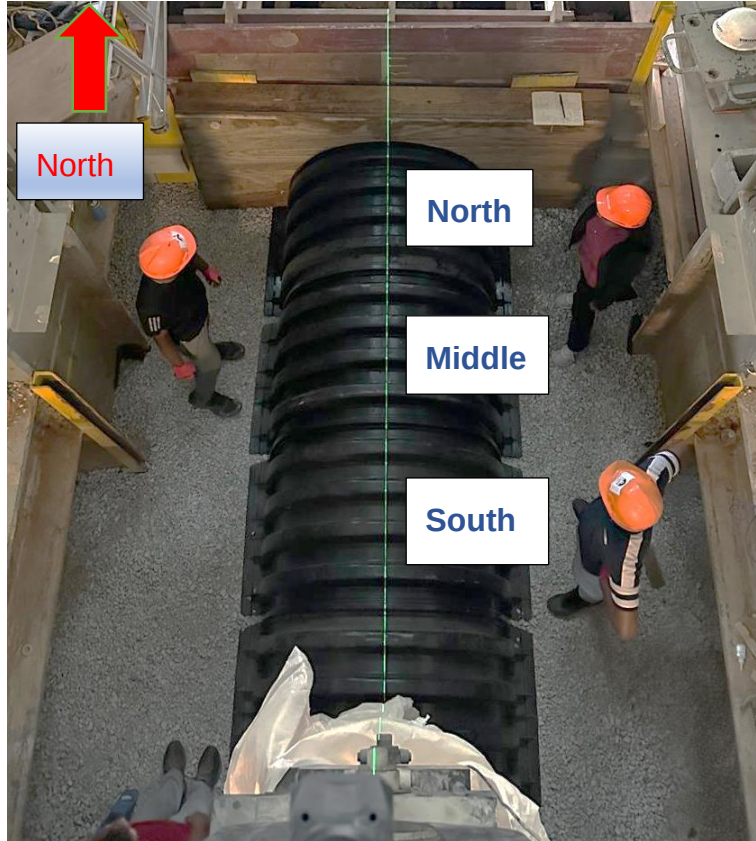
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Test Methodology



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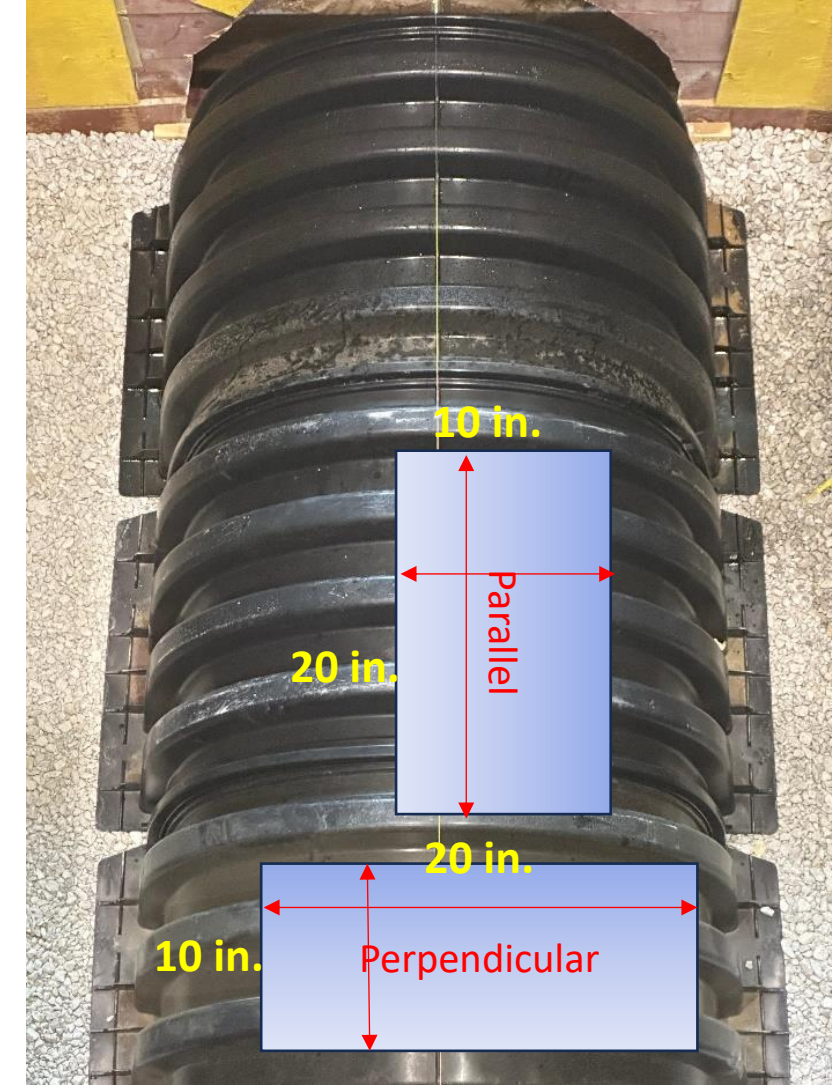
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Test Methodology

Loading

- Live load based on AASHTO HL-93/H-20
- 330 kips Actuator
- 20 in. x 10 in. load plate
- Simulated static & dynamic loads
- Simulated design truck traveling perpendicular and parallel
- Static load: minimum 1 minute



Test Methodology

Instrumentation

- Strain Gauges: 7 on inner side; record strain at critical points
- Earth Pressure Cells: 3 at crown; measure pressure load



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Test Methodology

Linear Variable Differential Transformer (LVDT)

- First LVDT: measures vertical deflection
- Second LVDT: measures deflection of shoulder



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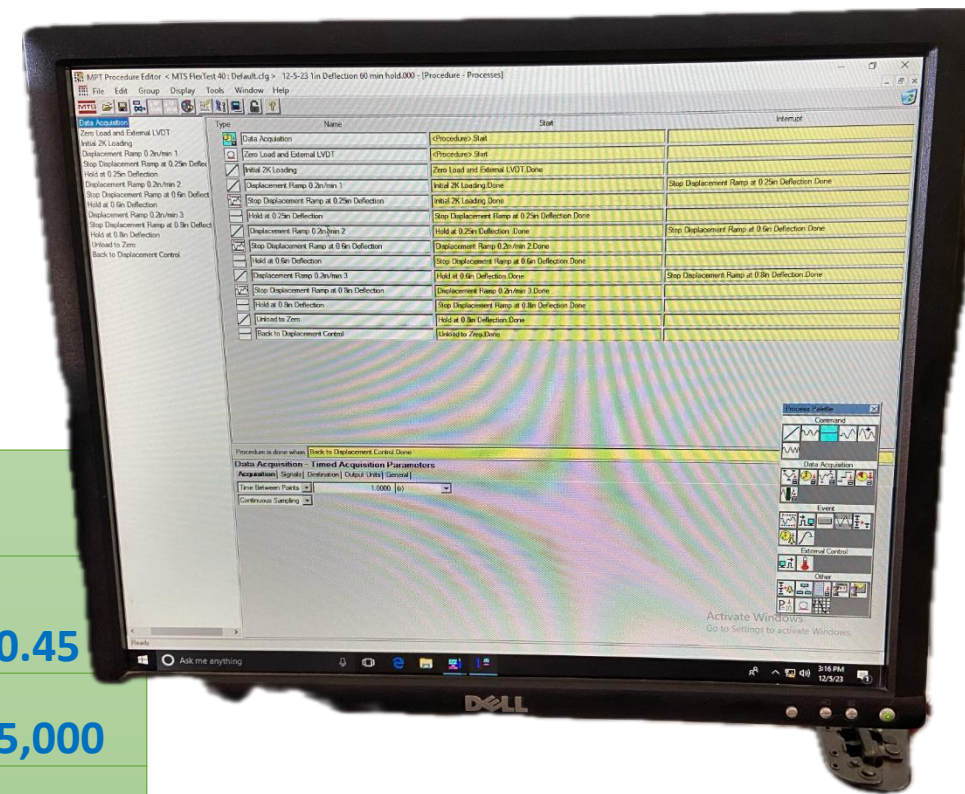
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Test Results

	Chamber ID	Orientation		1-minute Data		
Test 1	South	Perp	Deflection (in.)	0.12	0.27	0.45
			Force (lb)	13,815	26,000	35,000
Test 3	Mid	Paral	Deflection (in.)	0.11	0.26	0.52
			Force (lb)	14,240	27,000	39,800
Test 4	North	Perp	Deflection (in.)	0.11	0.21	0.32
			Force (lb)	12,175	20,585	27,164



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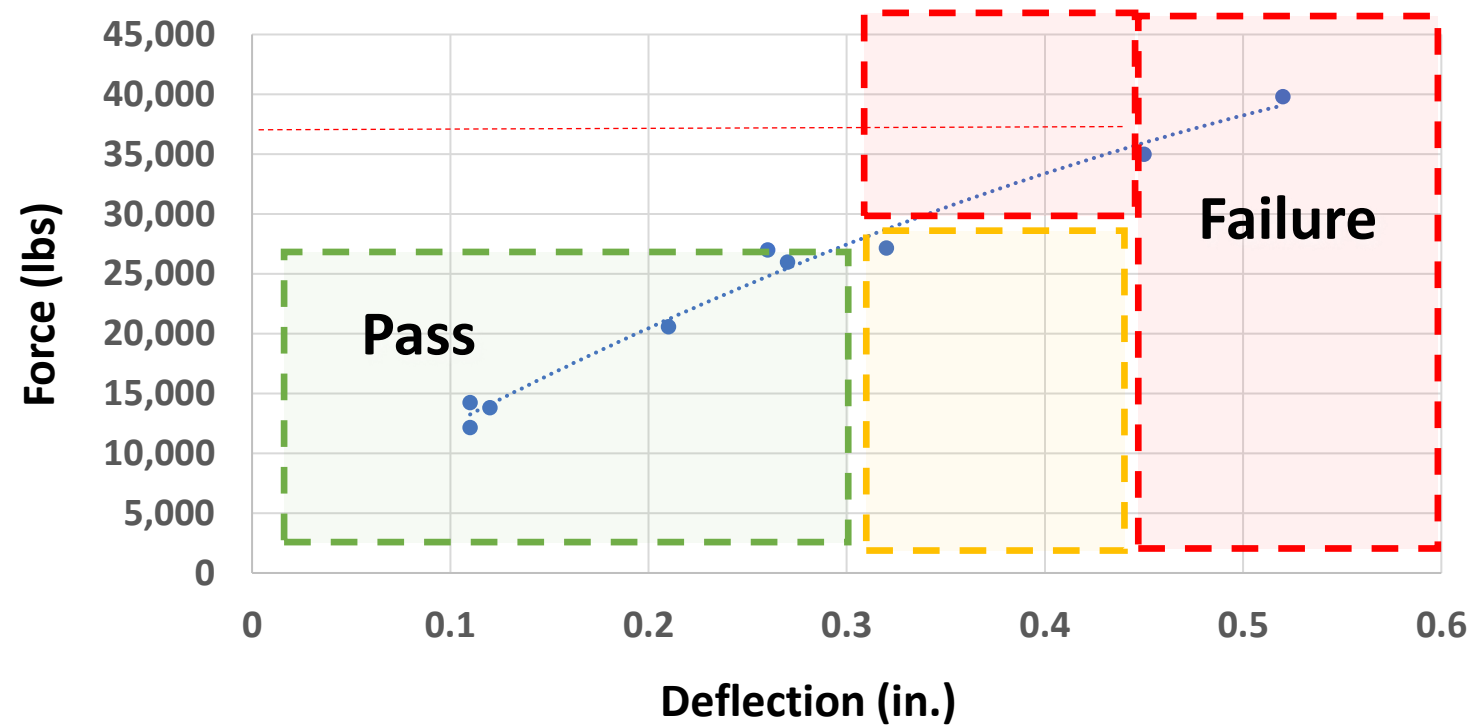
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Test Results

Deflection vs. Force



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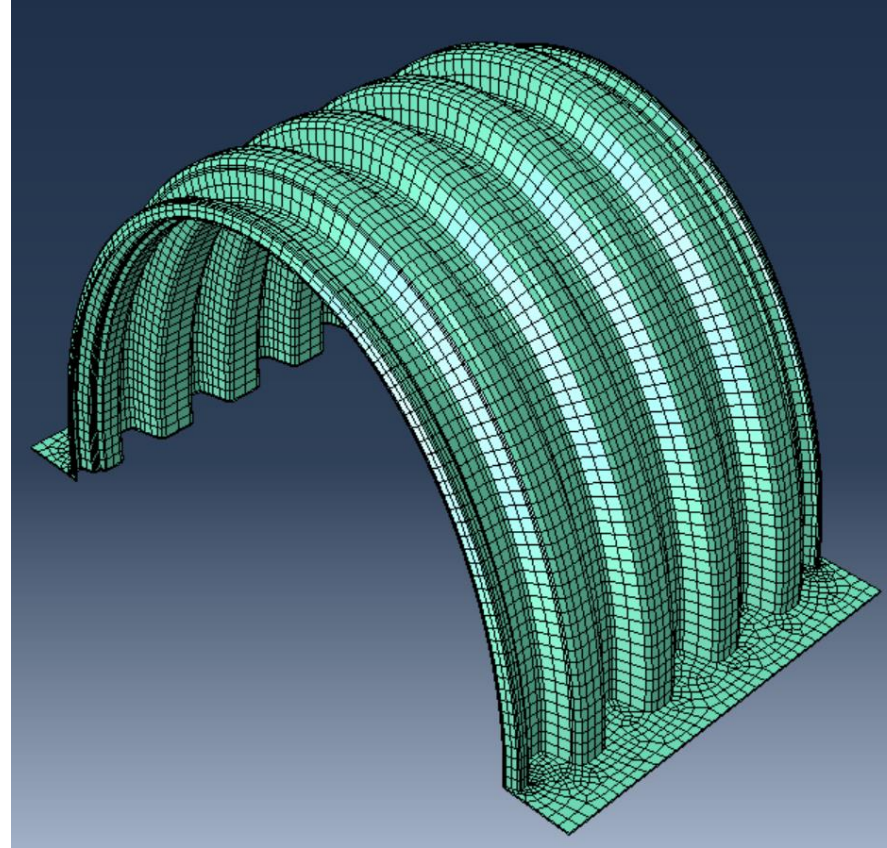
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Finite Element Analysis (FEA)

Simulated
structural
behavior using
FEM in ABAQUS



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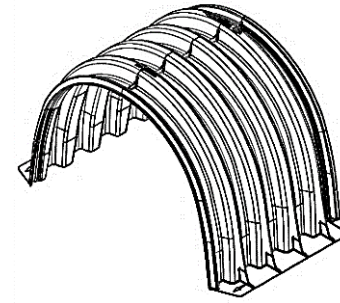
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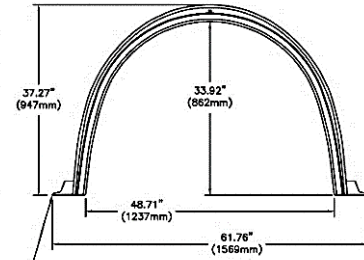
FEA (Geometry)

Generated 3D geometry in ABAQUS

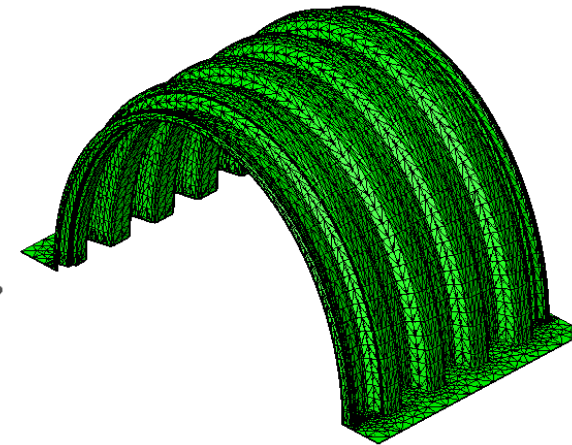
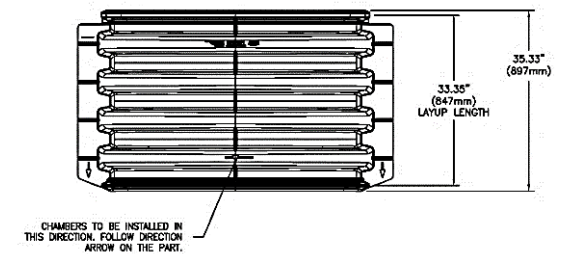
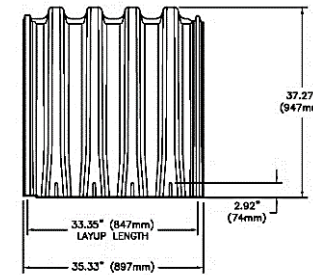
- Chamber Dimensions: 61.76" x 37.27" x 33.35"
- Load pad size: 10" x 20" (parallel orientation)
- Soil Box Dimensions: 144" x 67.27" x 33.35"
- Soil Cover Depth: 24"



S-298 CHAMBER SPECS	
NOMINAL DIMENSIONS (LAYUP LENGTH X WIDTH X HEIGHT)	33.35" x 61.76" x 37.27" (847mm x 1569mm x 947mm)
BARE CHAMBER STORAGE	27.80 ft ³ [0.787 m ³]
*MIN INSTALLED STORAGE	42.07 ft ³ [1.191 m ³]
CHAMBER WEIGHT	34 lbs [15.42 kg]
STORAGE PER LINEAR UNIT WITHOUT STONE	10.0 ft ³ /ft [0.929 m ³ /m]
STORAGE PER LINEAR UNIT WITH STONE	15.1 ft ³ /ft [1.406 m ³ /m]
PASSING A MIN. OF 4" (102mm) STONE ABOVE AND BELOW AND 8" (127mm) BETWEEN ROWS WITH 40% STONE POROSITY (DOES NOT INCLUDE 12" (305mm) PERIMETER STONE VOLUME)	
NOTES: S-298 CHAMBER DETAILS TESTED AND RATED TO EXCEED HS-20 LOAD CONDITIONS WITH 18" (457mm) OF COVER AND NO PAVEMENT.	
EACH S-298 CHAMBER HAS A TOTAL FLANGE SURFACE CONTACT AREA OF 294 IN ² (1898 CM ²) OR 147 IN ² (948 CM ²) PER FLANGE	



PART THICKNESS
0.118" - 0.177"
[3.0mm - 4.5mm]



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FEA (Material Properties - Chamber)

Model S-29B

- Determined by ASTM Standards
- Density: ASTM D792
- Flexural strength & modulus: ASTM D790
- Yield stress and plastic strain: ASTM D638



FEA (Material Properties - Soil)

- Type of soil: coarse-grained gravel
- Modeling criteria: Drucker-Prager

Density (pcf) (Max. dry density)	130
Young's Modulus (psi)	1,100
Poisson Ratio	0.28
Angle of Friction (o)	37
Flow Stress Ratio	0.8
Ultimate Yield Stress	8
Plastic Strain	0.0032

Edit Material

Name: GRAVEL

Description:

Material Behaviors

Density
Drucker Prager
Drucker Prager Hardening

Suboption Editor

Drucker Prager Hardening

Hardening behavior type: ☒ Compression ☐ Tension ☐ Shear

☐ Use strain-rate-dependent data

☐ Use temperature-dependent data

Number of field variables: 0

Data

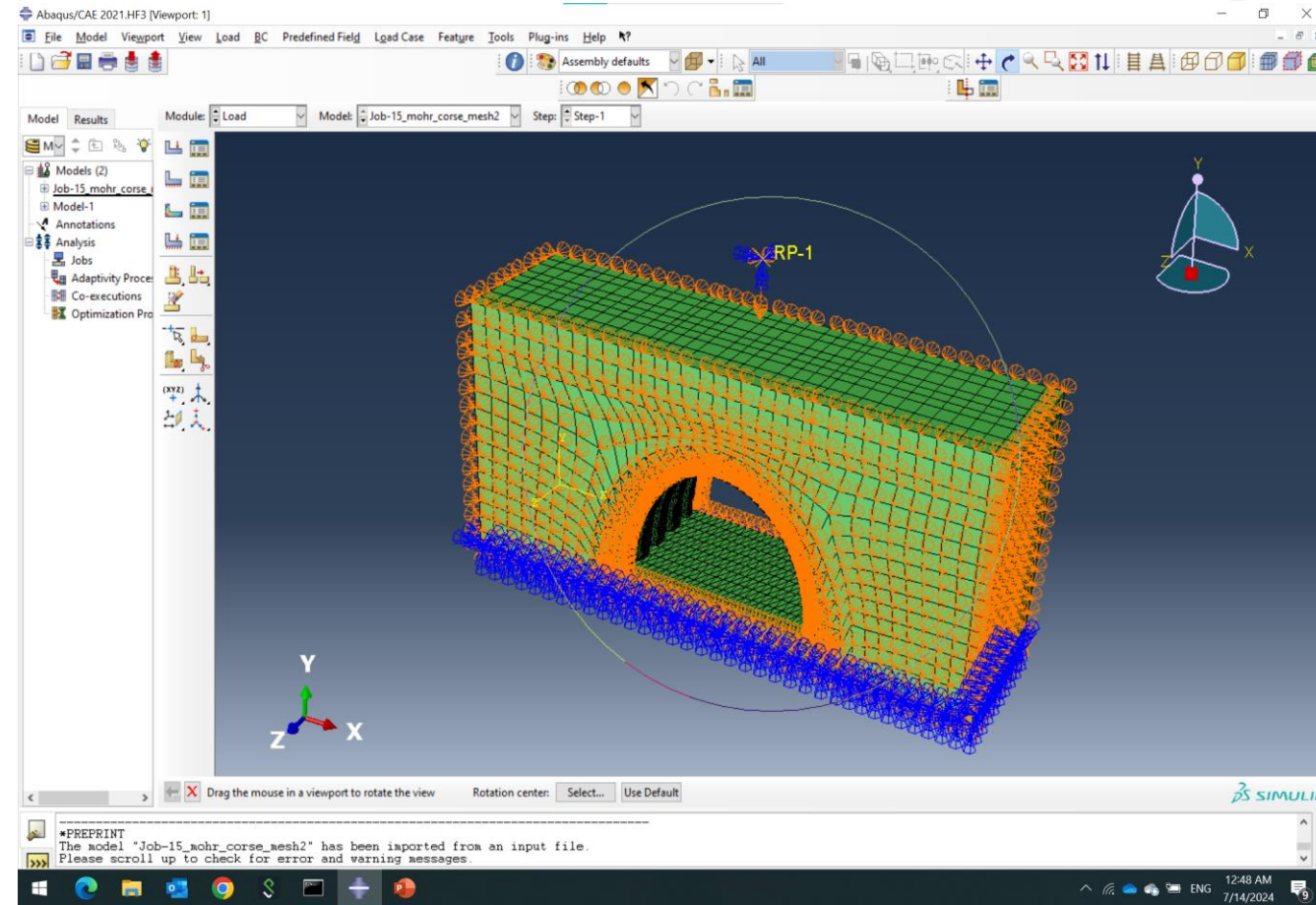
	Yield Stress	Abs Plastic Strain
1	5	0
2	5.1	0.0006
3	5.3	0.0009
4	5.5	0.0011
5	5.7	0.0013
6	6	0.0016
7	6.8	0.0024
8	7.5	0.003
9	8	0.0032

OK Cancel



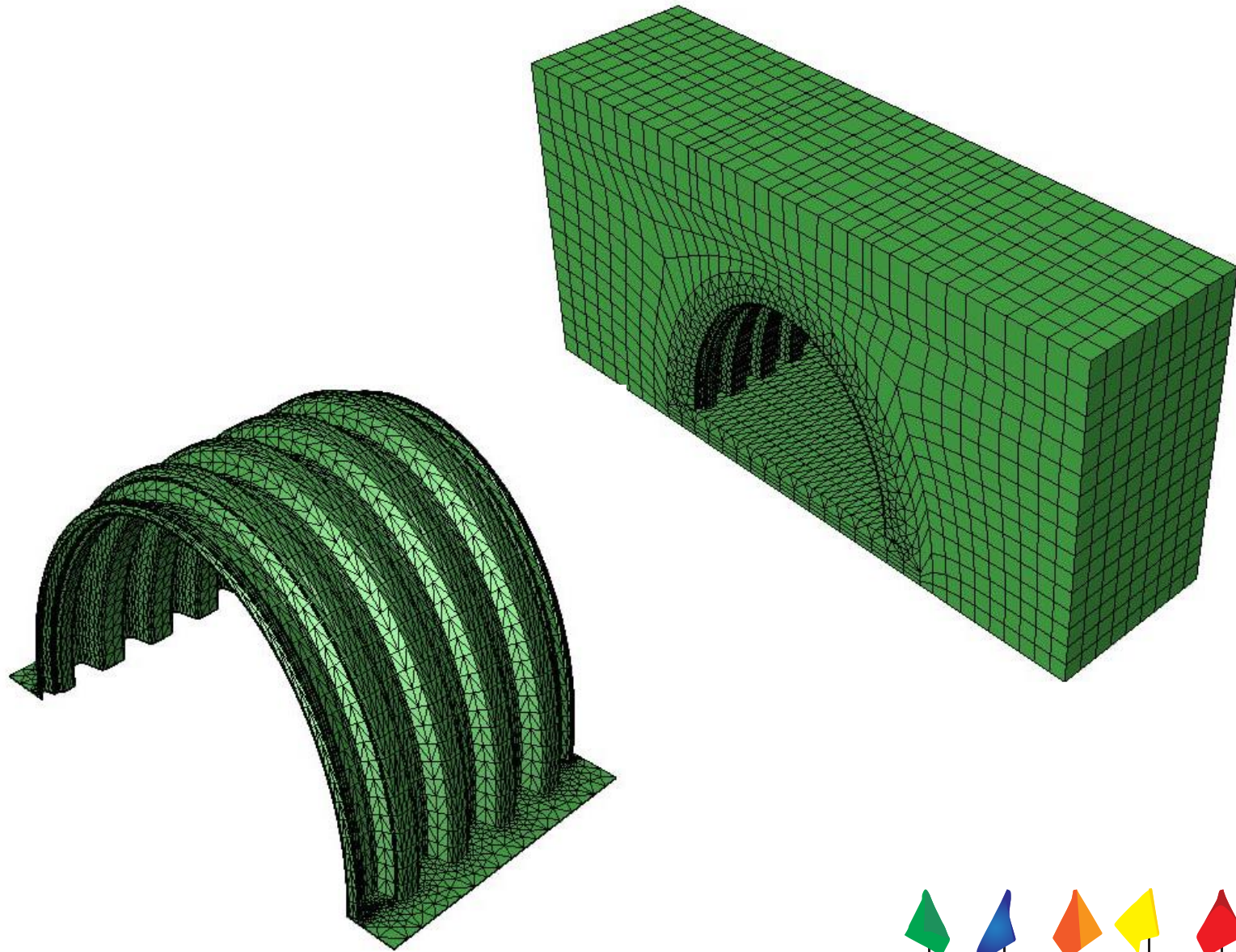
FEA (Loading, Boundary Condition and Interaction)

- Soil-Chamber Interaction: surface-to-surface contact; rough friction coefficient (1.0)
- Loading: displacement-controlled at 0.2"/min
- Boundary Conditions: restricted horizontal movement in X & Z directions



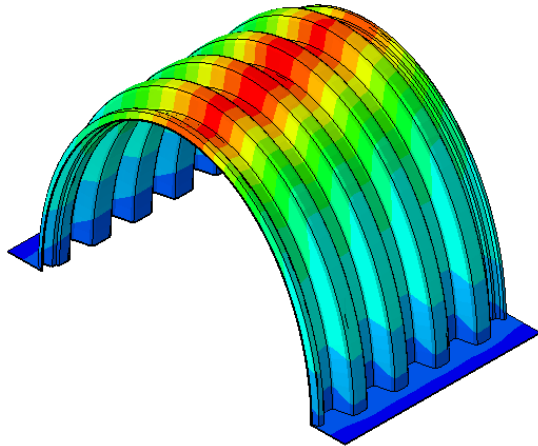
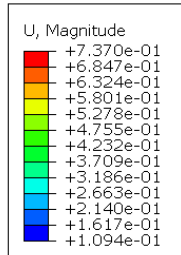
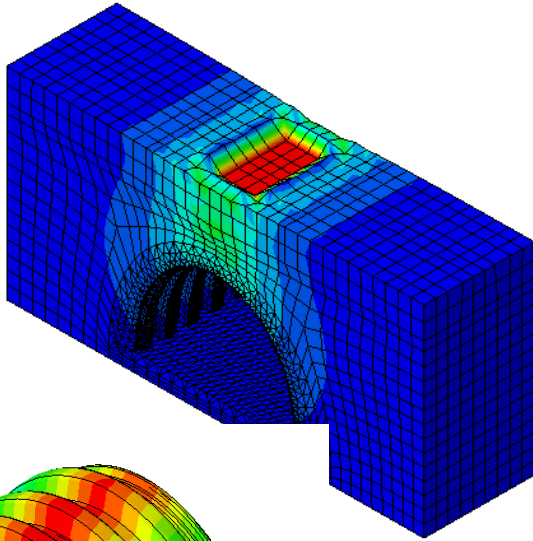
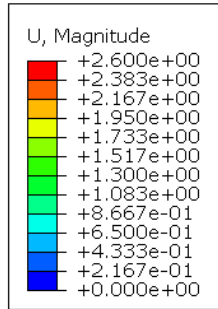
FEA (Meshing)

- Soil modeled using solid element type with 8 linear nodes (C3D8R)
- Chamber modeled using solid element type with 4 linear nodes (C3D4)

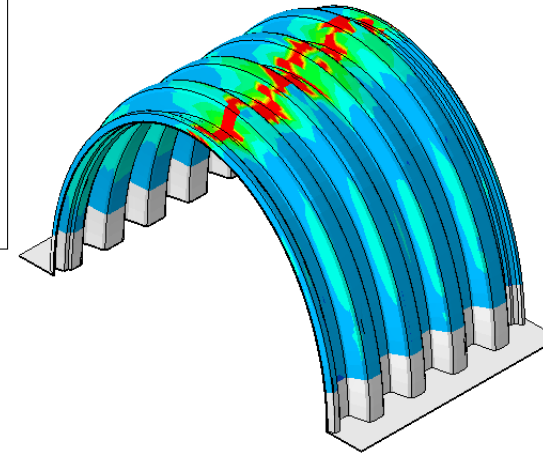
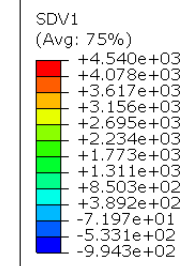
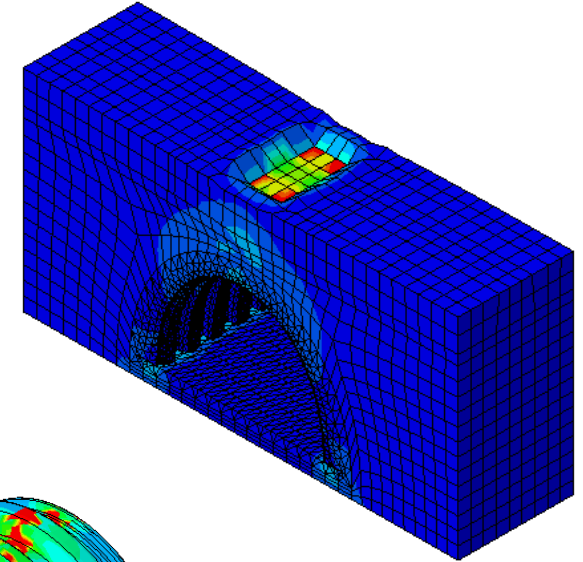
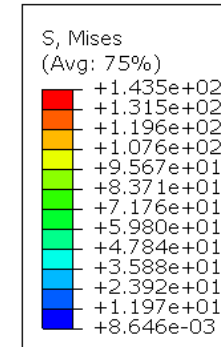


FEA (Analysis)

Displacement magnitude



Von Mises stress distribution



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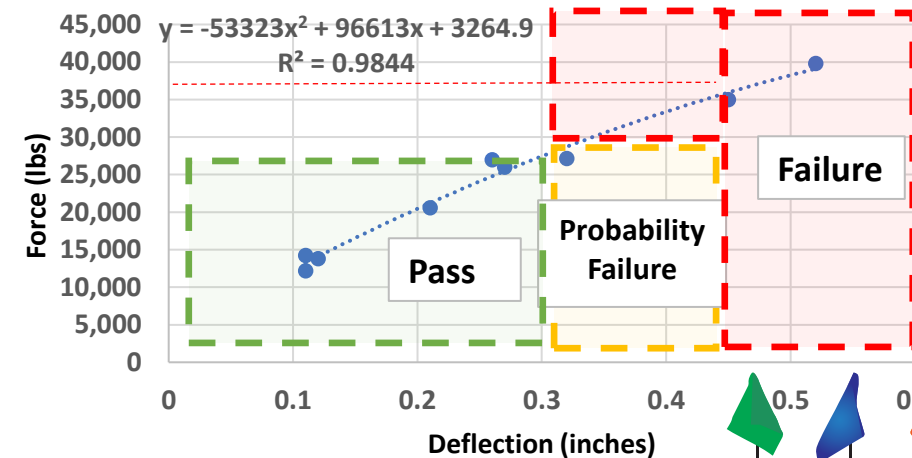


Experimental Results

Normalized Data Using Polynomial Regression	
$y = -53323x^2 + 96613x + 3264.9$	
Deflection (in.)	Force (lb)
0	3,265
0.12	14,091
0.27	25,463
0.45	35,943
0.11	13,247
0.26	24,780
0.52	39,085
0.11	13,247
0.21	21,202
0.32	28,721

Summary Tests		
Test ID	Deflection	Force
	In.	lb
Test 1	0.12	13,815
	0.27	26,000
	0.45	35,000
Test 3	0.11	14,240
	0.26	27,000
	0.52	39,800
Test 4	0.11	12,175
	0.21	20,585
	0.32	27,164

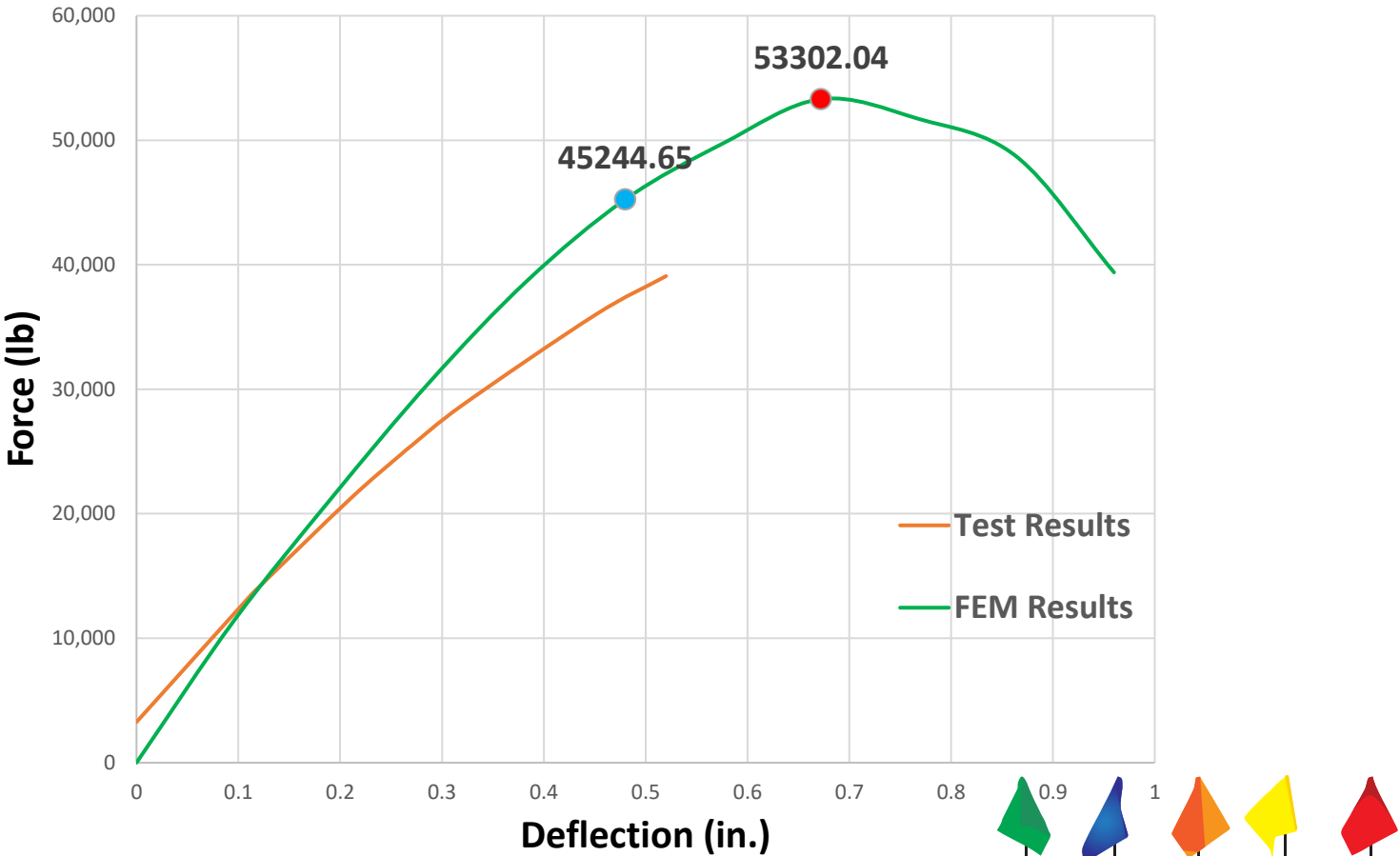
Deflection vs. Load



FEM Results and Verification

Deflection (in.)	Force (lb)		Difference
	Test	FEM	
0.11	13,247	12,875	3%
0.12	14,091	13,903	1%
0.21	21,202	23,044	-8%
0.26	24,780	27,878	-12%
0.27	25,463	28,845	-13%
0.32	28,721	33,304	-15%
0.45	35,943	43,212	-19%
0.52	39,085	47,120	-20%

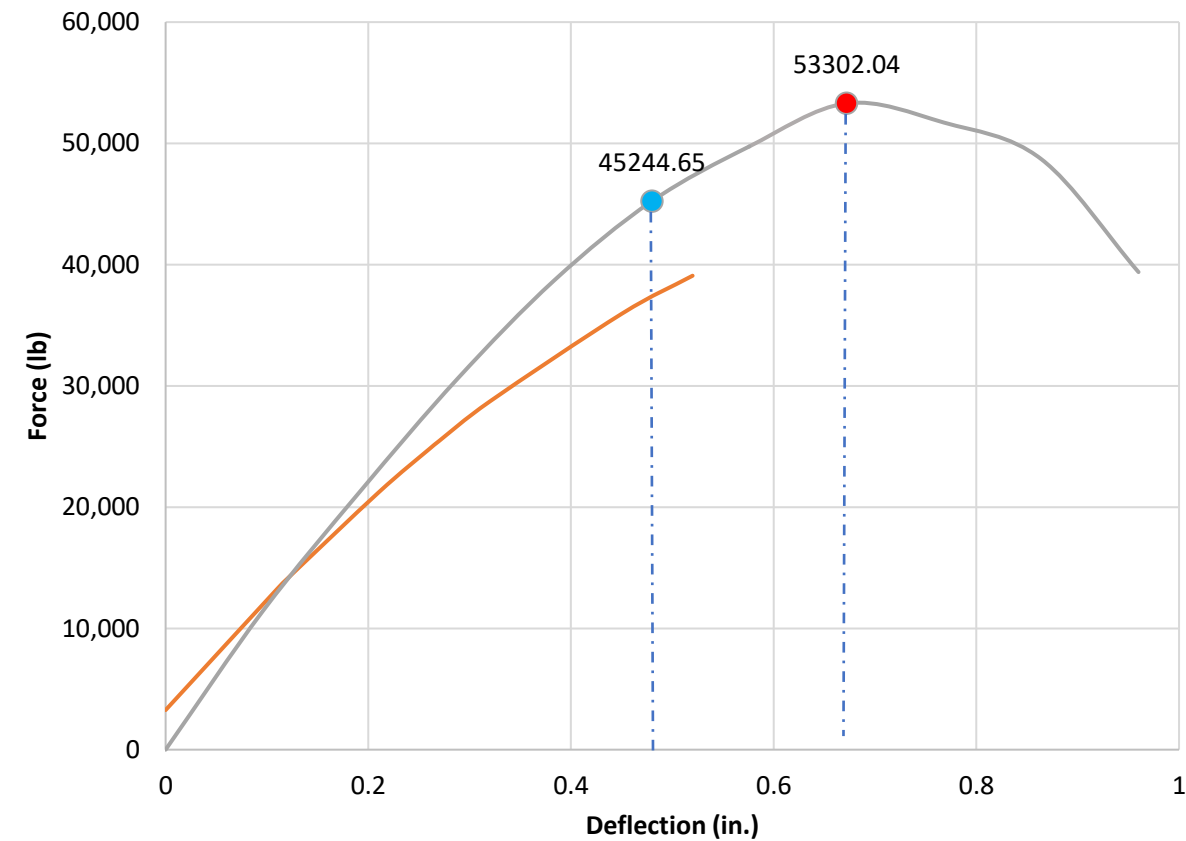
Comparison of FEM and Test



FEM Results

	Deflection (in.)	Force (lb)	Pressure of Crown (psi)
Nonlinear	0.48	45244.65	30.24
Failure	0.67	53302.04	35.63

Force vs deflection



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Conclusions

- Characterized structural performance: max pressure at crown, max vertical deflection, allowable service load,
- FEM analysis matched with experimental tests
- ASTM F2787 standard was validated using both FEA and the experimental test for the Chamber



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Recommendations

- Conduct additional tests at other cover depths
- Improve and develop FEM analysis in different parameters

Research Contributors

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- Blaine Weller, Director, Engineering Technology, Xerxes
- Jordan Ornquist, Team Lead, Sr. Stormwater Engineer, Xerxes



Thank You! Questions?



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