

# Swivels: Design, Care & Maintenance

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# The Mud Swivel

- 5 JW
- Rig Swivel



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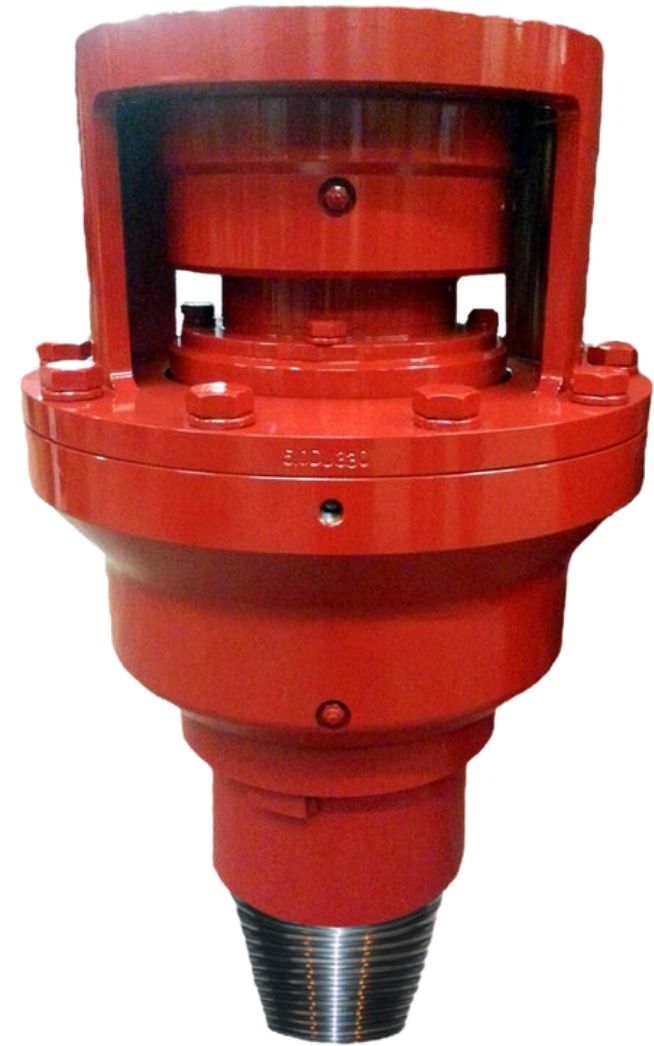
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# The Mud Swivel

- 5.0 DJ
- Rig Swivel



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# The Mud Swivel

- 40 CH
- Pipeside Swivel
- Pump Through
- No Pull



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# The Mud Swivel

- 35 DMER
- Pull Rated Pipeside Swivel
- Pump Through



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# Lock-Out Swivel

- Rig mounted
- Pull Rated Swivel
- Pump Through



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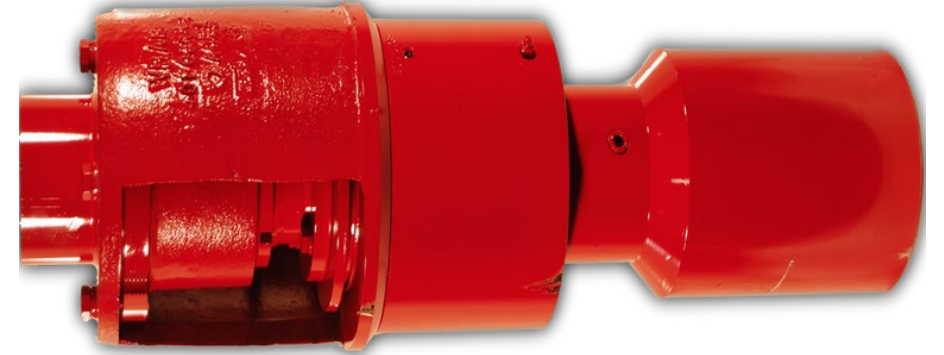
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# Mud Swivel

## Recommended Maintenance

- Greasing Procedure
- Inspection
- Repacking
- Rebuild





# The Pull-Back Swivel

- Bearings – Not all bearings created equal
- Body and components – Safety factor and material
- Grease – Grade and method of application



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# Bearings

- Stated size and Capacity
- This should match the stated capacity of the swivel



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# Body and Components

- Machined from solid billet
- No fabrication
- Precise – Standardized – Reliable
- Safety factor 5:1



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# Grease

- Quantity
- Quality
- Frequency



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# Maintenance

- Timing – Grease, Dry mud and longevity
- Inspection
- Rebuild and service



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# The Pull-Back Swivel Manufacturing



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# Questions?



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