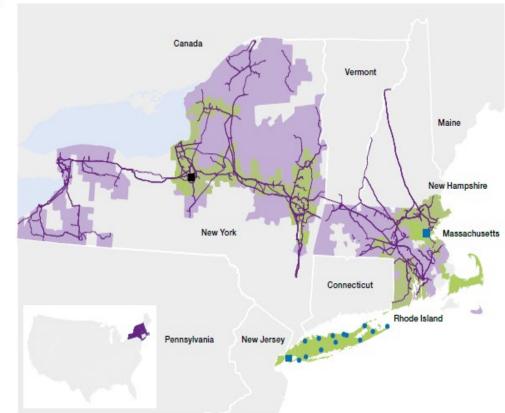
Acoustic Methods to Detect Cross Bores

Pradheep Kileti, P.E. Director, Future of Heat and R&D Prog. Mgmt nationalgrid

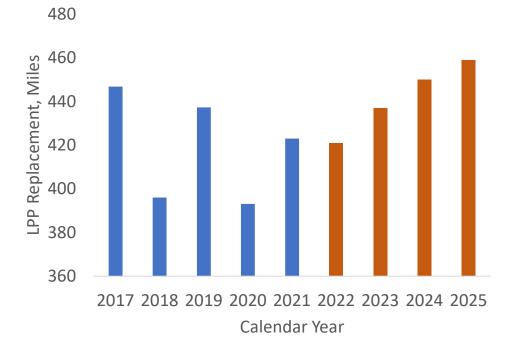


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National Grid is one of the world's largest investor-owned utilities, with more than 7 million gas and electric U.S. customers and 22,000 employees in the U.S. and U.K.



- 3.6 million gas customers
- 35,000 miles of gas distribution pipeline; 490 miles of gas transmission pipeline
- 3.4 million electric customers
- Electricity transmission network of 8,800 miles of overhead line; 100 miles of underground cable; 380 transmission substations



Our commitment to customers and the future of energy

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Crossbore?

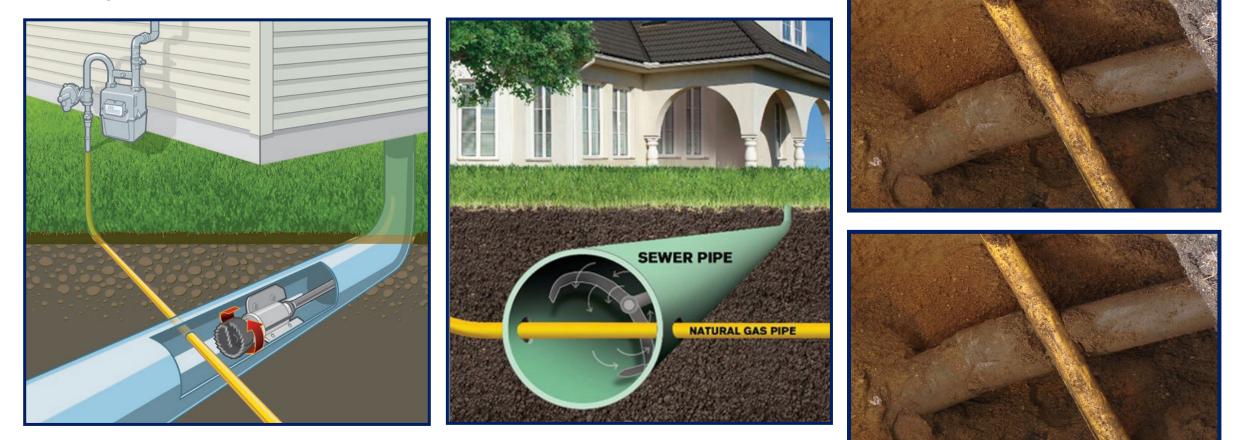
A cross bore is an occurrence when a gas pipe is drilled through an existing underground utility unknowingly, specifically sewer laterals.



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Consequences of Crossbore?

Can cause backup in sewer laterals and could damage gas pipe during cleaning process that will cause gas to enter in the house.



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nationalgrid Detection Acoustic Detection



Easy to introduce into pipeline environment



Sound travels well in pipelines and over long distances



Gets past debris and obstacles in pipelines



Can transfer between Intersecting pipelines

Introduce the Acoustic Signal into the Sewer System



Deploy the Receiver into the Gas Main to Listen for Acoustic Signal

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ROBOTICS

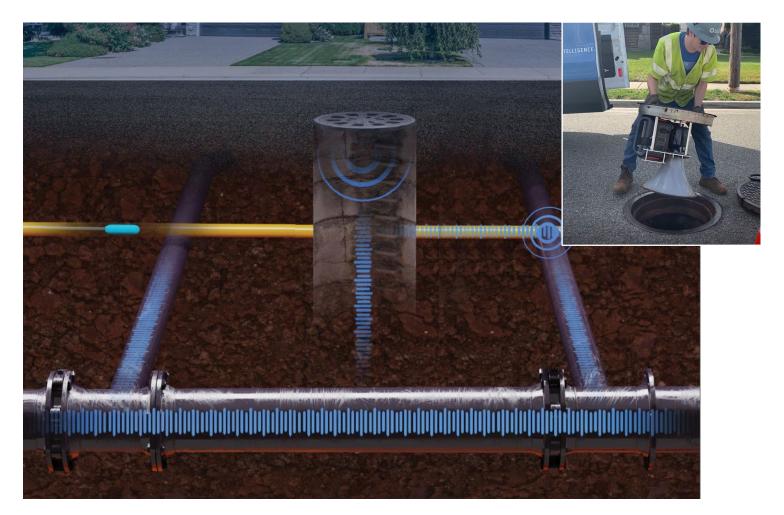
ULC Technologies provides technology development, contracted services and innovative products that reduces operations and maintenance costs while meeting the increasingly complex demands of regulators, energy customers and the general public.

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How it Works?

1. Acoustic Pattern Introduced

- Acoustic transmitters installed under manhole covers
 - Minimal time
 - Reduced lane closure
- Acoustic pattern travels hundreds of feet
- Transmitter fits under manhole cover to minimize time in street



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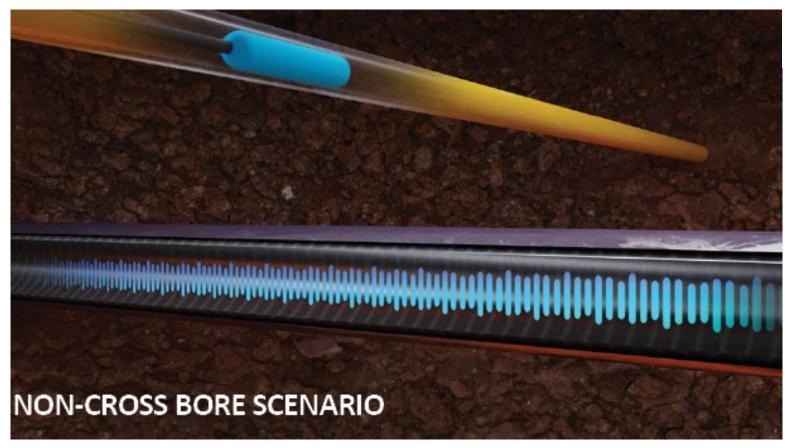
How it Works?

- 2. ULC Sensor Deployed into the Gas Main or Service
- Acoustic receiver listens for the acoustic pattern
 - New HDD installations
 - Legacy Inspections
- Sensor picks up crossbore presence
- Sensor is fed through the pipe using a motorized cable feeder
 - Push > Stop > Listen > Repeat

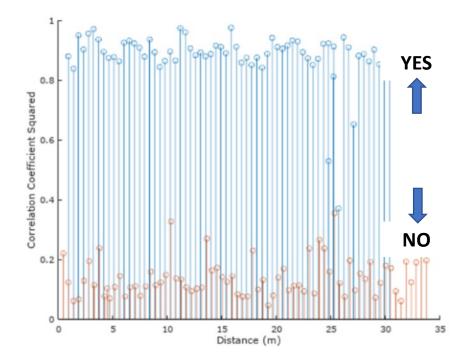


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Detection: Sound Match Graph



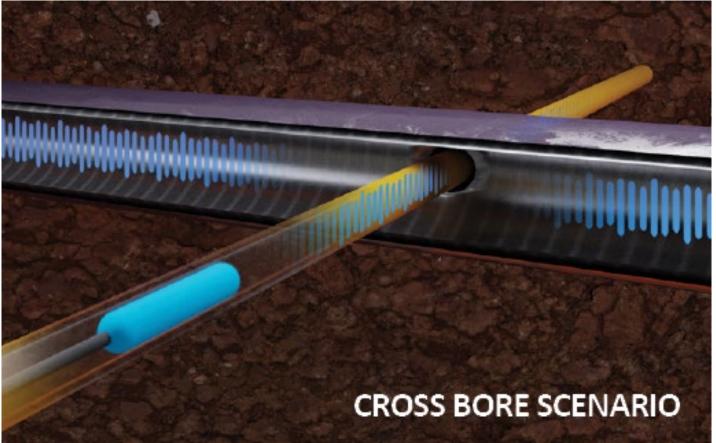
SOUND MATCH GRAPH DO WE HEAR OUR ACOUSTIC PATTERN?



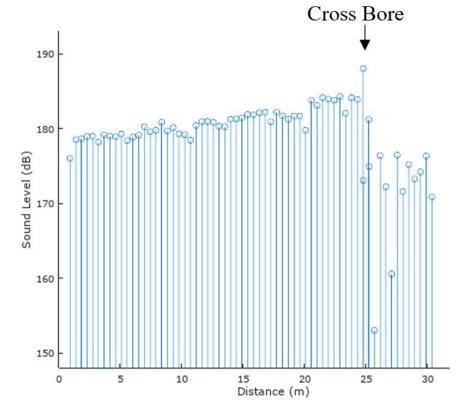
= pipe with cross bore (signal present)
= pipe without cross bore (signal not present)

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Detection: Sound Level Graph



SOUND LEVEL GRAPH WHERE IS THE SOUND LOUDEST?



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Capabilities

- Sensors developed for:
 - New construction
 - Legacy programs (live)
- Gas Main Sizes: 2" 8" PE gas mains
 - Illuminated video camera for visual inspection
- Services: ½" 2" services
 - Enter at the customer meter
- Integrated sonde for above ground locating and pipe mapping



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Thank you Pradheep.Kileti@nationalgrid.com

Ryan.Mcgowan@spx.com