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# WHY TUNNEL WHEN YOU CAN OPEN CUT?

A Case Study to Debunk the Myth that Tunneling is Always More Expensive



"How long has this tunnel system been in here?"

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Agenda

- NTMWD Review
- Project Overview
- Tunneling Versus Open Cut
- Hypothetical Review

Punchline: Is Tunneling Ever more Cost Effective???



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### History of NTMWD

#### **10 Original Member Cities**

#### Farmersville, Forney, Garland, McKinney, Mesquite, Plano, Princeton, Rockwall, Royse City, and Wylie

"We decided we were all in this together. We couldn't do it separately."

- 1951 Created by Texas Legislature to Provide Water Service
- 1956 Began Providing Treated WATER to Member Cities
- 1970s Expanded to WASTEWATER Service
- 1973 Richardson added as Member City
- 1980s Expanded to SOLID WASTE Service
- 1998 Allen added as Member City
- 2001 Frisco added as Member City

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#### Regional Provider: Water, Wastewater and Solid Waste









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### Wastewater System

- Entities Served
  - 80 Communities
  - Approximately 2.0 Million North Texas Residents

#### • Facilities

- Over 226+ miles of large diameter pipe to transfer flow from communities to regional treatment facilities
- 13 Treatment Plants
- Total Capacity of +163.5 MGD
- Leader in Reuse



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### **Project Overview**

- Beck Branch Parallel Interceptor
  - 3,700 LF of 42-inch to 54-inch
  - Fiberglass Reinforced Pipe SN 72
  - Connects to WWTP DS and future interceptor US
  - Max Depth: 41 Feet
  - Tunnel Boring Machine with Timber Ring Beam and Lagging



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**Case Study** 

- What are the Constraints Impacting Schedule and Cost?
  - Easements/Right-of-way
  - Depth
  - Subsurface Condition
  - Above Ground Improvements
  - Adjacent and Crossing Infrastructure
  - Alignment



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### Site Plan Overview

• Where did we Tunnel and Why?



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#### **Before and After During**





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### Comparative Analysis if We Open Cut

- Contractor Bid: \$5.5 MM
  - Typical Cost Differences, Open Cut is \$1,000 per LF less than Tunneling
  - Therefore, the cost difference to overcome was \$1.5 MM
- So Why Did We Do It?
  - Risk
  - Long-Term Maintenance
  - Changing Development

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# Let's See If We Can Justify The Costs of Tunneling

- Adjacent 36-Inch Force Main
  - Risk of Failure
  - Bypass Pumping Costs
- Additional Easement Costs
- Removal and Replacement of Improvements
- Railroad and Roadway Crossings
- Depth
- Subterranean Conditions
- Tunnels

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# **Adjacent Utilities**

- Avoid Trench Slough
- Avoid Excavation of Hard Materials Adjacent to the Existing Pipeline
- Bypass Pumping Costs
  - RR Crossing \$400,000
  - Bypass Pumping \$400,000



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### **Easement Costs**

- Trench Separation Calculations
- Additional Easement Area
- Assuming a 50' Wide Permanent Easement
  - Cost of \$192,000





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### Pavement Repair

- Additional Parking Lot Built During Construction
- Concrete Repair Costs
- Assuming a 50' Wide Permanent Easement
  - Cost of \$300,000





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### Labor and Equipment Costs

- Deep Excavation
- Hard Materials
- Benching
  - 8 CY extra x \$50/CY for excavation and embedment
- Shoring
  - 40 SF extra x \$3/SF

- Depth and Material Anticipated to Add 2 Hours per LF
- Added labor to Open Cut is \$832,000

#### ∑ = \$2,124,000

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### Phase 2 Results

UNIT	<b>PRICE</b>			UNIT PRICE			UNIT PRICE			UNIT PRICE		EXTENDED	UNIT PRICE	
		EXTE	NDED AMOUNT		EXT	ENDED AMOUNT		EX	KTENDED AMOUNT			AMOUNT		EXTENDED AMOU
			BASE BID ITEMS											
\$	1,310	\$	14,279,000.00	\$ 950	\$	10,355,000.00	\$ 712	\$	7,760,800.00	\$ 881	\$	9,602,900.00	\$ 1,234	\$ 13,450,600.

- Additional Differentiating Costs:
  - Tunnels
  - Pavement Repair

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## **Tunnelling Benefits**

- Minimal Maintenance Anticipated
- Easier Easement Acquisition
- Done with a Tunnel Boring Machine at 22' per Day
- Railroad was to be tunneled anyway

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# UNDERGROUND CONSTRUCTION TECHNOLOGY THE UNDERGROUND UTILITIES EVENT | JANUARY 25-27, 2022 | FORT WORTH, TEXAS

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