UNDERGROUND CONSTRUCTION TECHNOLOGY

THE UNDERGROUND UTILITIES EVENT | JANUARY 25-27, 2022 | FORT WORTH, TEXAS

Cleaning Can be a Bitter Pill Yet Utilities Have a New Smart Tech Cure Lowering Costs & Reducing SSOs







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Agenda

Theme:

Optimize Collection System O&M Operations by Leveraging Proven, Smart Technology

Cleaning Practices

Defining Cleaning Optimization

Case Studies: Practical Examples & Results

Technology Supporting Optimization



Closing Thoughts and Q&A

Framing the Topic

1

2

Problem

- Sites cleaned without knowing site conditions: schedule driven
- Utilities are cleaning already <u>clean</u> pipes

Solution

Cleaning Optimization using Internet of Things (IoT) technology:

- Cleaning process becomes site-condition driven
- 24/7 visibility of actual site conditions
- Ongoing protection from SSOs



The CMOM

<u>Capacity, Management Operations</u> and <u>Maintenance (CMOM)</u>

- Guidance for O&M *Best Practices*
- Two-plus decades old

Goal:

Prevent Sanitary Sewer Overflows SSOs

Approach

- Clean!
- Regular, programmatic cleaning & inspection

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EPA Guidance Document: 'Collection System O&M Fact Sheet' Sewer Cleaning and Inspection, September 1999



The 'Best Practice' for Cleaning

Total System Cleaning

- Single to multi-year cycles
- Collection system size dependent

<u>High Frequency</u> Cleaning

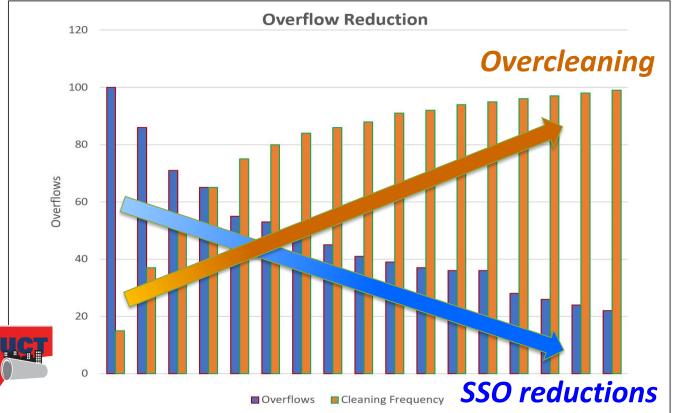
- Based on history of risk, "hot spots"
- Frequencies: weekly, monthly, quarterly
- Principle: overclean & stay ahead of build-up





Cleaning Frequency & SSOs

High Frequency Cleaning...





Utility Challenges with High Frequency Cleaning

Keeping up with the schedule

- High frequency demands time/resources
- Projects, emergencies, resource limitations impact schedule

Aging infrastructure increases maintenance demands over time

• More to do often with no budget increase

SSO reduction has diminishing returns

• Greater investments with less returns





Truth from the Field

Cleaning when site conditions don't require it is overcleaning.

Revealing comments spoken by veterans...

"We're busy so who wants to clean already clean pipes?" "The schedule says to clean but it doesn't mean it needs it." "When you can't see what's going on, you clean to be safe."

Common Thread & Impact

Resources are being wasted

Why waste?

Site conditions not known most of the time





The core issue? Lack remote site condition visibility

Cleaning Optimization: The Tech-Cure



In Crisis, Create the Future

"The most reliable way to predict the future is to create it." A. Lincoln





Creating Our Future: Envision prudent and sustainable cleaning process...

Creating a Sustainable Vision in a Crisis

The Present

The Future

Schedule-driven cleaning

Blind to remote site conditions

Intermittent "snap-shot" view



Site condition-driven cleaning as needed

24/7 view from desktop

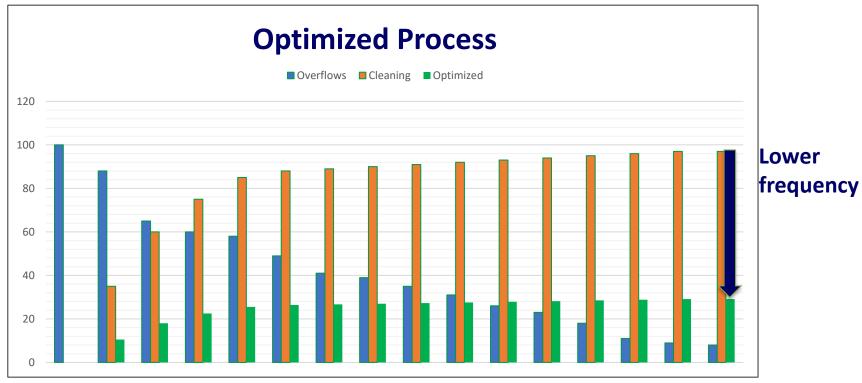
New Vision: Optimized Cleaning

- Clean based on *actual by site conditions*
- Sustainable: doing more with less
- Safely reduces cleaning



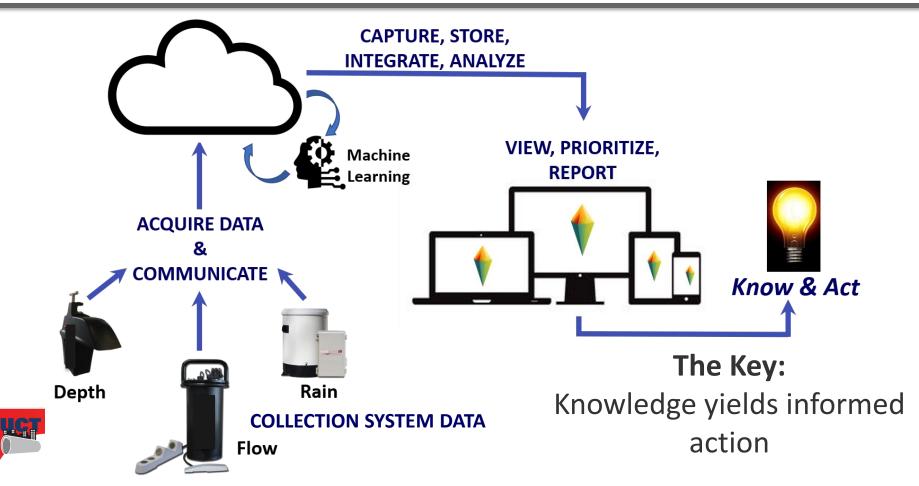
What We Are Achieving with Cleaning Optimization?

Right-sized cleaning frequency based on remote site conditions

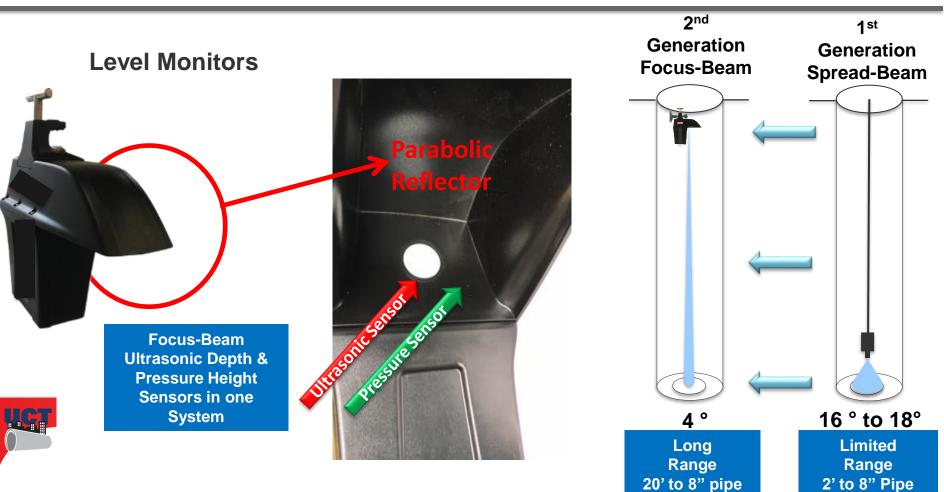


Outcome: *lower* cleaning frequency *better* SSO prevention

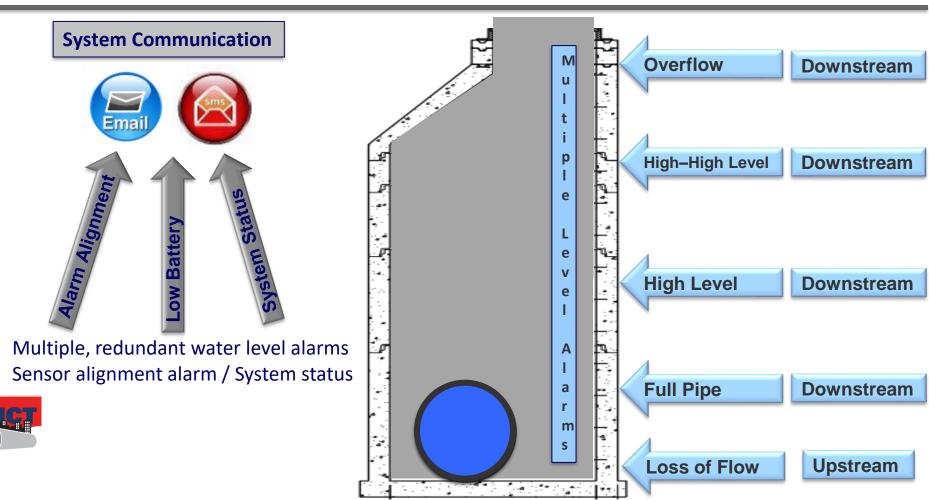
Water Internet of Things: Connects Us to Remote Sites



Remote Site Systems: 2-Generations of Technology



2nd Generation Technologies & Notifications

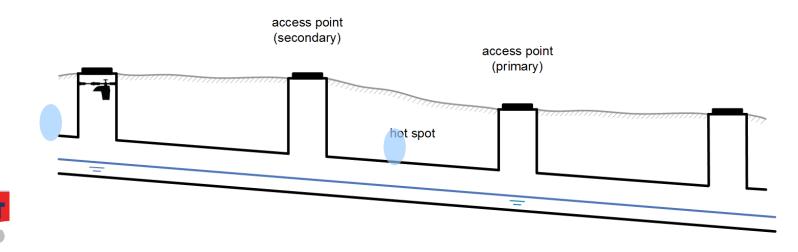


Multi-Segment Monitoring

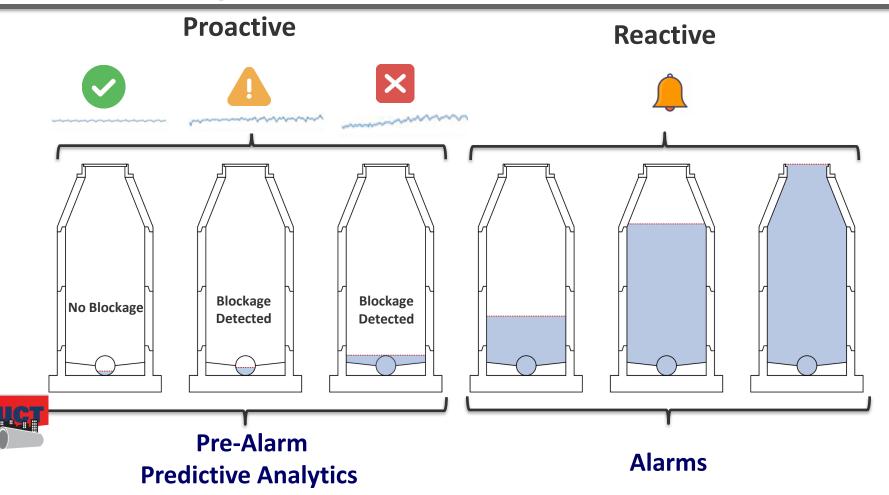
Bi-directional Monitoring:

Downstream Blockage creates backwater condition & increases level

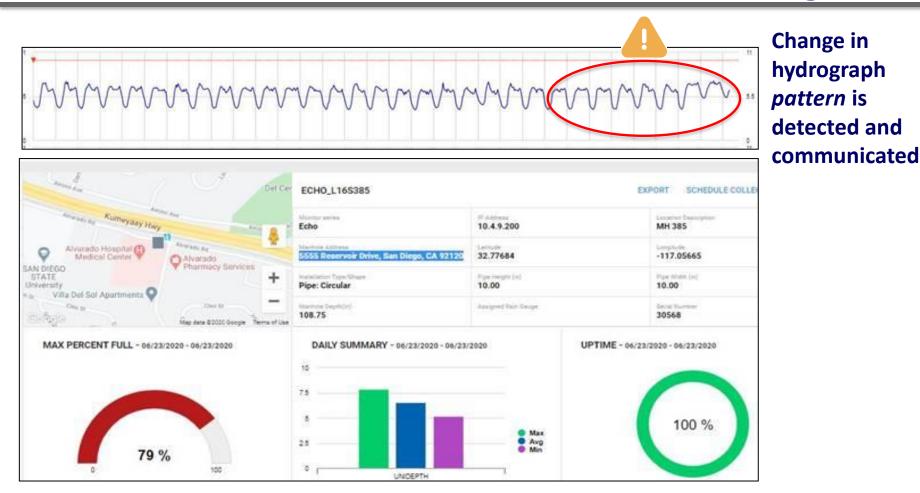
Upstream Blockage creates lower flow & decreases level



The Blockage Protection Continuum



Site Details Show Detection of Pattern Change

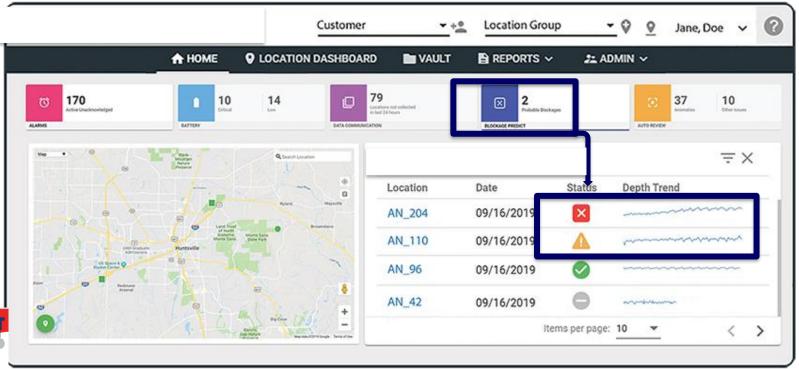


Machine Learning Predicting Blockages

Key to Optimization: Prediction

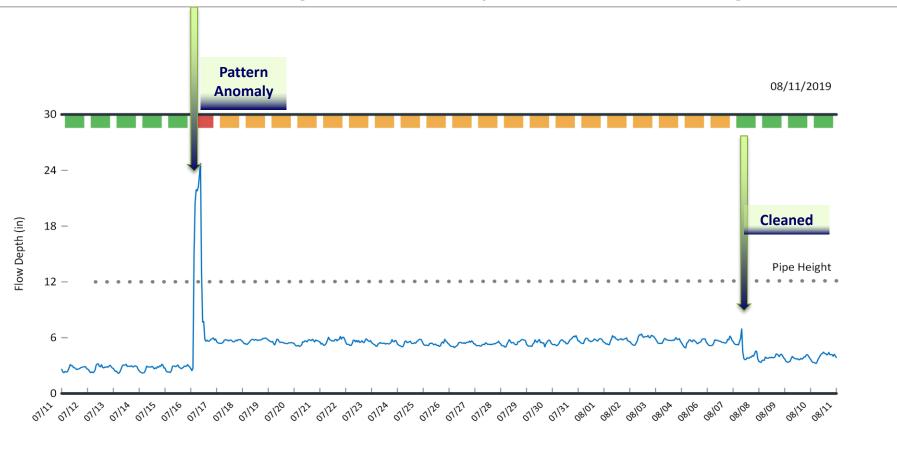
- Advanced notice (days or weeks)
- Prioritization direct resources

UC



How Machine Learning Detection Works: Example 1

Software "machine learning" uses 1 million days of reviewed data to recognize anomalies



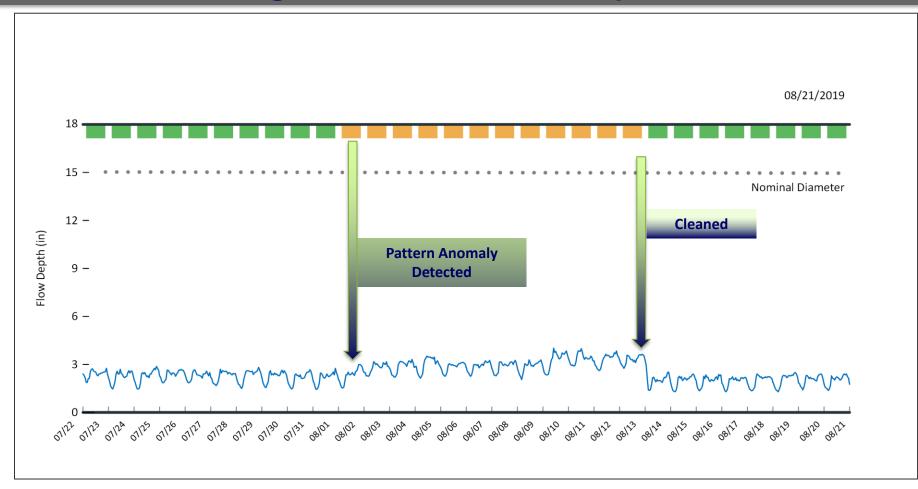
Example 1 Site Findings





Gravel and Rocks Observed in Manhole Channel Cleaning pushed debris to next segment

Machine Learning Detection: Site Example 2



Example 2 Site Findings





Stick catching debris Small items can cause bigger problems



Situation



- System 153 miles sewer, 53 miles storm
- ProcessAnnually- Clean Total SystemHigh frequency- Clean 100 monthly/quarterly segments
- Challenges

80% maintenance time spent cleaning



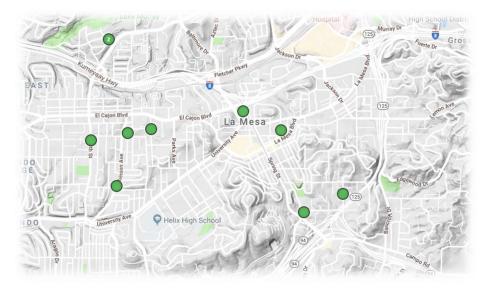


La Mesa, CA – Optimized Cleaning Process Action Plan



Scope

- Ten (10) monthly cleaning segments monitored
- Study duration: 6-months
- Site conditions communicated, software alerts & prioritizes



Cleaning instances recorded and viewable via cloud-based software

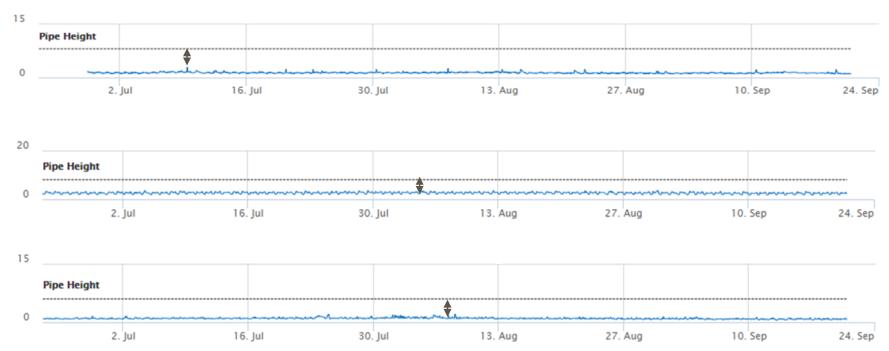


La Mesa-Typical Diurnal Patterns

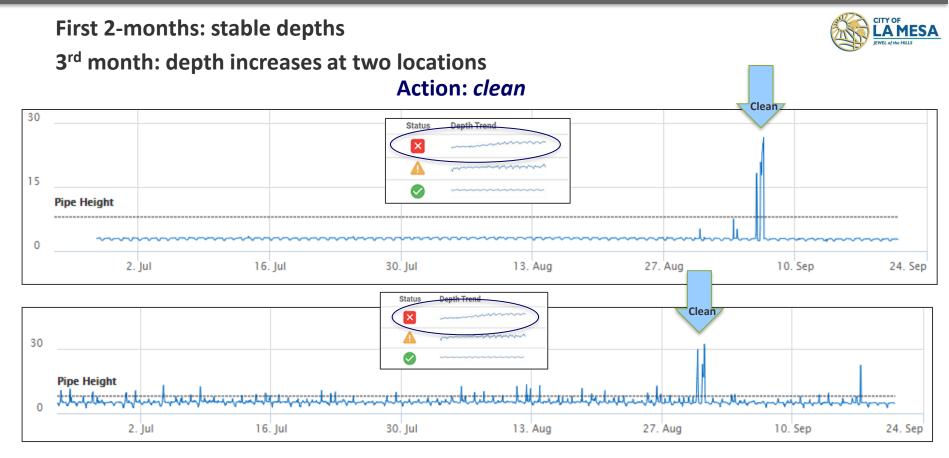
First 4-months: stable depths at 8 locations

Pipe height: never exceeded

Action: none, do not clean



Segments Requiring Action



Take Away: optimization does not eliminate but right-sizes cleaning

La Mesa, CA – Tabulated Results

Six-Months Green = Not cleaned Red = Cleaned



Monthly Results

Total	12 cleaned
Month 6:	0 cleaned
Month 5:	10 cleaned
Month 4:	0 cleaned
Month 3:	2 cleaned
Month 2:	0 cleaned
Month 1:	0 cleaned

Summary for Six Months

- Expected: Clean 60x (6 months x 10 sites)
- Actual: Clean 12x*
- Reduction: 48 cleanings (80%)

*Note: November all sites cleaned without necessity...



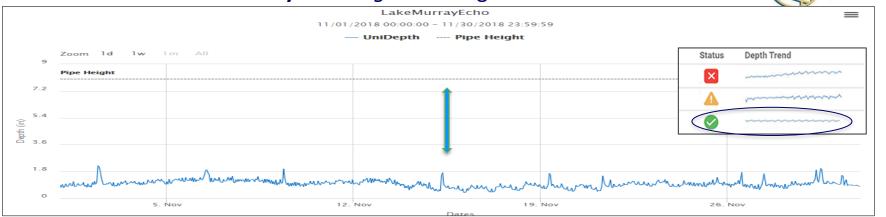


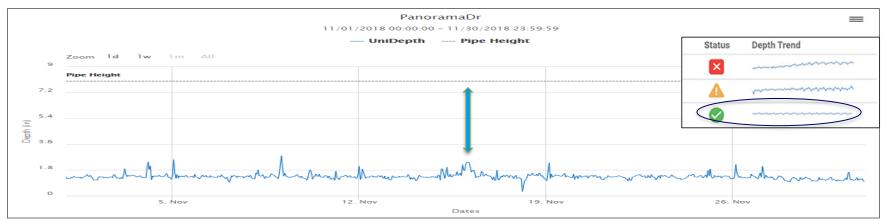
November Cleaning Required?

Month-5: segments cleaned but *not* required. **Take away:** it's *tough* to change old habits!

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Results and Return

Frequency	Scheduled Cleaning (6-months)	Actual Cleaning	Change (Reduction %)	Cost/Segment To		Total			
Monthly	6	1	83%	\$	400	\$	2,000	Costs Overview	
Monthly	6	1	83%	\$	400	\$	2,000	Cost of truckInsurance	
Monthly	6	2	67%	\$	400	\$	1,600	Vehicle	
Monthly	6	1	83%	\$	400	\$	2,000	maintenance pa	
Monthly	6	2	67%	\$	400	\$	1,600	and labor	
Monthly	6	1	83%	\$	400	\$	2,000	FuelTools and	
Monthly	6	1	83%	\$	400	\$	2,000	materials	
Monthly	6	1	83%	\$	400	\$	2,000	Personnel labor	
Monthly	6	1	83%	\$	400	\$	2,000	and benefits	
Monthly	6	1	83%	\$	400	\$	2,000	Productivity	
6-Months	60	12	80%			\$	19,200	Savings	

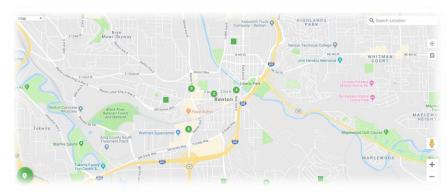


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Situation

- System 232 miles sewer
- **Process** High Frequency Cleaning: weekly & monthly segments
- **Challenges** Unable to clean entire system
- Study ScopeDuration: 4-months20 segments: 8 weekly, 12 monthly









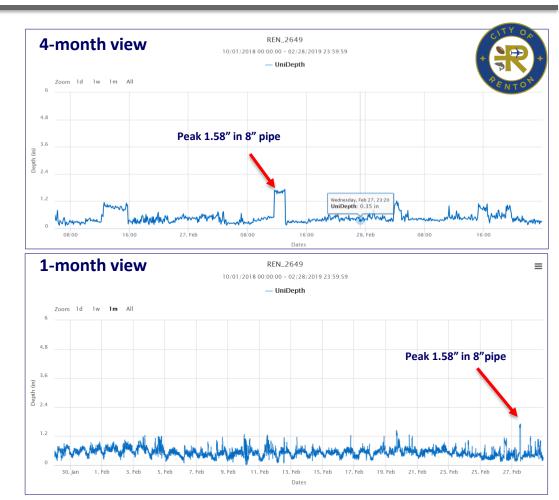
Typical Weekly Segment Pattern

Site

Pipe Diameter:8"4-Month Peak Height:1.58"Action:do not clean

Cleaning Frequency Change

Schedule-driven:19Actual:0Cleaning Reduction:100%





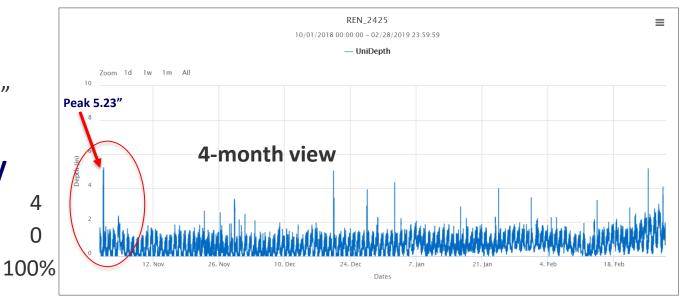


Site

Pipe Diameter:10"Peak Height:5.23"

Cleaning Frequency

Schedule-driven: Segment-Driven: Reduction:





Renton - Results and Return

Site Name	Pipe Size	Frequency	Scheduled 4-Months	Actual	% Change	(Cost/Se	gment	Savings	
1	8	Weekly	19	0	100%		\$	400	\$ 7,600	
2	8	Weekly	19	1	95%		\$	400	\$ 7,200	
3	8	Weekly	19	0	100%		\$	400	\$ 7,600	
4	10	Weekly	19	0	100%		\$	400	\$ 7,600	
5	8	Weekly	19	3	84%		\$	400	\$ 6,400	
6	8	Weekly	19	2	89%		\$	400	\$ 6,800	
7	8	Weekly	19	0	100%		\$	400	\$ 7,600	
8	10	Weekly	19	0	100%		\$	400	\$ 7,600	
			152	6	96%				\$ 58,400	
9	8	Monthly	4	0	100%		\$	400	\$ 1,600	
10	8	Monthly	4	0	100%		\$	400	\$ 1,600	
11	8	Monthly	4	0	100%		\$	400	\$ 1,600	
12	8	Monthly	4	0	100%		\$	400	\$ 1,600	
13	8	Monthly	4	0	100%		\$	400	\$ 1,600	
14	10	Monthly	4	0	100%		\$	400	\$ 1,600	
15	8	Monthly	4	2	89%		\$	400	\$ 800	
16	8	Monthly	4	0	100%		\$	400	\$ 1,600	
17	8	Monthly	4	0	100%		\$	400	\$ 1,600	
18	8	Monthly	4	1	95%		\$	400	\$ 1,200	
19	8	3 Months	1	0	100%		\$	400	\$ 400	
20	8	3 Months	1	0	100%		Ś	400	\$ 400	P
			42	3	93%				\$ 15,600	
Total			194	9	95.4%				\$ 74,000	



Productivity Savings

Case 3 – One Full-Year Implementation

Prior Frequency	Scheduled (One Year)	Actual	Reduction	% Reduction	Cost/Segment		Productivity Savings	
Monthly	12	1	11	92%	\$	595	\$	6,545
Monthly	12	1	11	92%	\$	595	\$	6,545
Monthly	12	1	11	92%	\$	595	\$	6,545
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	0	12	100%	\$	595	\$	7,140
Monthly	12	1	11	92%	\$	595	\$	6,545
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	1	11	92%	\$	595	\$	6,545
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	1	11	92%	\$	595	\$	6,545
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Monthly	12	1	11	92%	\$	595	\$	6,545
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
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Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	2	10	83%	\$	595	\$	5,950
Monthly	12	1	11	92%	\$	595	Ś	6.545
	300	38	262	87%			\$	155,890

Scope

- 12-months
- 25 monitored segments
- Monthly frequencies
- Large city, higher costs

Extras

Three SSOs prevented

Take-away

Productivity savings & SSO prevention enhance results

Optimized Cleaning Five-Fold Advancements

- 1. Reduced cleaning enabling re-allocation of valuable staff resources.
- 2. Reduced wear on pipes improving asset life.
- 3. Gain full-time SSO prevention monitoring.
- 4. Less time in streets- reducing traffic risks.
- 5. Ongoing data capture useful for applications i.e., model calibration.









Conclusion

Optimized Cleaning creates healthier, efficient processes...

It eliminates...

- Over-stressed operations
- Excessive pipe wear
- No ongoing SSO protection

It provides...

- Visibility to the collection system
- Predictability
- Fast pay-back
- Immediate performance improvement



Peace of mind



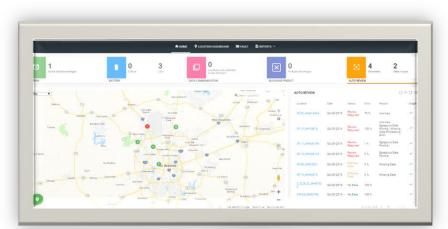
About ADS

Serving wastewater utilities for more than 46 Years

Serving Collection System Monitoring Applications

Comprehensive Monitoring Solutions

- Equipment:
 - o **Flow**
 - \circ Level
 - Rain monitors
- Software with Analytical Apps
- Turn-key field service
- Analysis services







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Thank You!

Questions?

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