

Bridges to Bypass UCT 2019

Ladd Gould January 29, 2019



Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

Presentation Overview

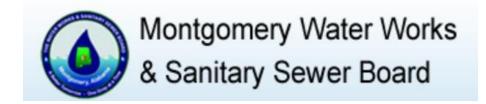
- Review sewer siphon rehab project in Montgomery, Ala.
- Importance of bid specifications
- Overcoming exceptional challenges with engineered solution



Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

The Project

- City of Montgomery released bid for sewer siphon rehab in spring 2017
- CIPP rehab of four separate siphons with pipes ranging from 14"-64"
- Extensive bypass required to support CIPP









Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

The Challenges

Priority: reduce the owner's risk of SSO

- Higher bypass flow requirement for rainy season (Nov. April)
- Redundancy
- Bypass discharge piping could not be placed in creeks where siphons crossed



Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

Overcoming Obstacles

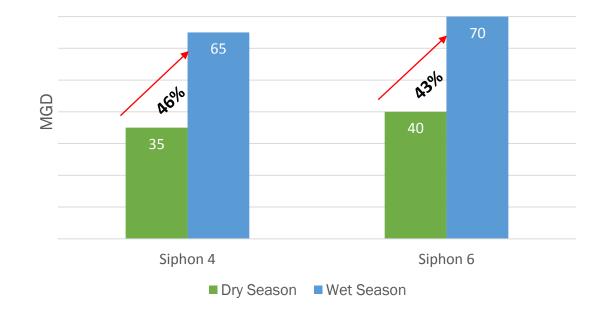
Challenge 1: Wet vs. Dry Season

Wet season flows significantly higher than dry season flows

• 46% and 43% for siphons 4 and 6, respectively

Perform large diameter rehab first to stay within dry months

Wet vs. Dry Season Flows





Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

Overcoming Obstacles

Challenge 2: Redundancy

- Reduce risk of mechanical failure
- Larger diameter siphons required four primary pumps + 50% redundancy
- Transducers used to regulate flow



Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

Details

Southlawn Siphon

- 15 MGD
- Three 12" Quiet Flow™ pumps
 - Two primary, one standby
- 150' clear span

Siphon 5

- 15 MGD
- Three 12" Quiet Flow™ pumps
 - Two primary, one standby
- 170' clear span





Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

Details

Siphon 4

- 35 MGD
- Six 18" Quiet Flow™ pumps
 - Four primary, two standby
- 90' clear span

Siphon 6

- 40 MGD
- Six 18" Quiet Flow™ pumps
 - Four primary, two standby
- 170' clear span







Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX



Overcoming Obstacles

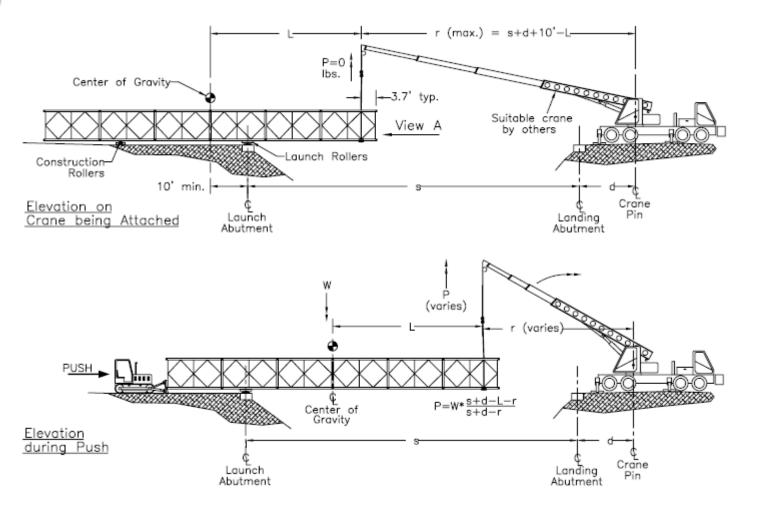
Challenge 3: Placement of Bypass Discharge Piping

Factors

- Weight
 - 24" HDPE pipes
 - 194.47-388.94 lbs/ft
- Distance
 - 90'-170'



Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX



Overcoming Obstacles

Challenge 3: Placement of Bypass Discharge Piping

Multiple options evaluated

- Steel beams Too Short
- Trench boxes Unsafe
- Temporary bridging



Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX



Agility

- Original plan to bypass siphons 4 and 6 first
- Access issues required change in plans and timeline





Underground Construction Technology | Jan. 29-31, 2019 | Fort Worth, TX

Success Factors

Detailed specifications



Thorough prime contractor



Ingenuity and adaptability

