

Underground Construction Technology International Conference & Exhibition

# Structural Repair of Water Lines with CIPP



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DUO Rehabilitation inc.



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#### <u>Agenda</u>

- 1- Construction Process
  - a- Site preparation; Traffic control, temporary water, excavation
  - b- Pipe preparation; Cleaning, laterals
  - c- Lining process; wet out, install, cure
  - d- Post-lining; Pressure tests, lateral connection reinstatement
- 2- Case Study
  - a- High pressure fire suppression line
  - b- Dealing with water infiltration





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## <u>Construction Process — Site preparation</u>

1- Temporary water and traffic control

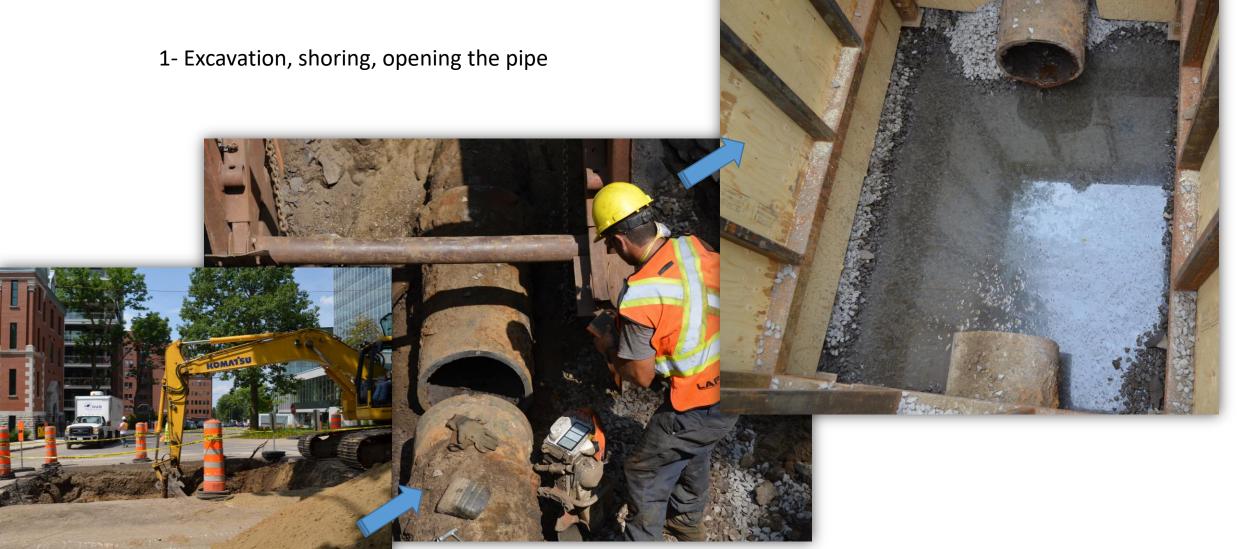






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# <u>Construction Process — Site preparation</u>





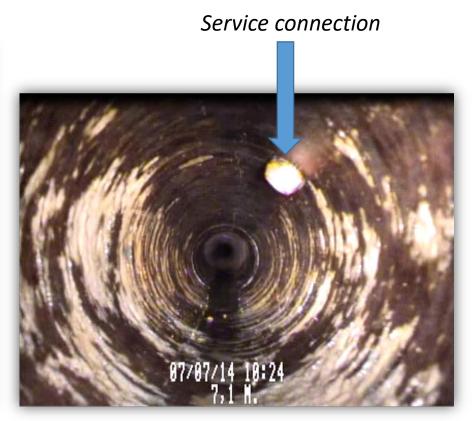
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#### **Construction Process - Cleaning**

- 1- Cleaning options; Boring, Drag scraping, High pressure jetting, etc.
  - Dealing with service connections when cleaning.
  - Pipe measurements









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#### <u>Construction Process — Service connections</u>

- 1- Locating the service connections
- 2- Inspection et cleaning
- 3- Corking

Service connection



Must clean properly to prevent resin migration







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## <u>Construction Process — Lining process</u>

- 1- Wet out; On site vs Off site facility
- 2- Video inspection; Corks, water infiltration
- 3- Quality control



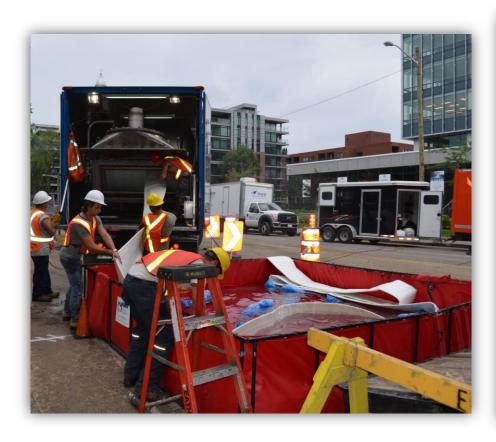




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## <u>Construction Process – Lining process</u>

- 1- Install; Pull in, inversion, install speed, etc.
- 2- Cure; water, steam, resin migration
- 3- Quality control







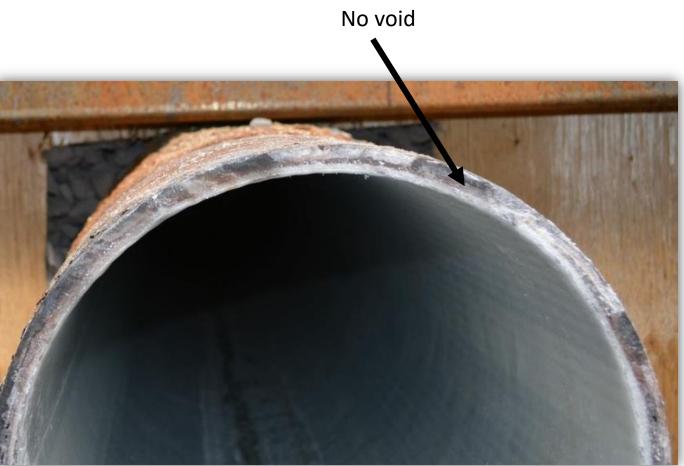


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## <u>Construction Process — Post Lining</u>

- 1- Pressure testing
  - Set up
  - End Seals
  - ASTM F-1216







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#### <u>Construction Process — Service connections</u>

- 1- Locating the service connection
- 2- Opening the connection
- 3- Removing all debris from the service line









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#### <u>Case Study – Kruger inc.</u>

#### **Problem**

- 1 Just in time paper product manufacturer
- 2 Multiple leaks under the loading dock
- 3 High pressure fire suppression line, 170 psi, 10"
- 4 Can't afford down time
- 5 Minimal footprint on site required





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<u>Case Study – Kruger inc.</u>

# **Unexpected problems**





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#### <u>Case Study – Kruger inc.</u>

#### Possible solutions for water infiltration

- 1- Sectional repair
- 2- Hydro excavate a small pit and pump
- 3- Line over the infiltration
- 4- Point repair

#### Other potential problems

Abandoned services and Tees Voids Offset joints



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## <u>Case Study – Kruger inc.</u>

#### Sectional point repair

- Quick
- Minimal footprint
- Effective
- Add structural capacity do damaged areas









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# **QUESTIONS / ANSWERS**

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