

Underground Construction Technology International Conference & Expo

You Just Lost 25% of Your Raw Water...Now What?

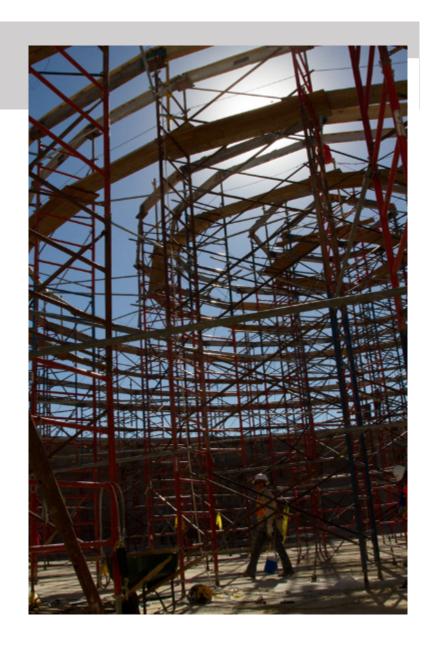
David Burkhart – Garney Construction Steve Long, P.E. – North Texas Municipal Water District Jeff Payne, P.E. – Freese and Nichols, Inc.



International Conference & Exhibition

Outline

- Owner Background
- Project Need & Initial Scope Development
- Project Delivery -CMAR
- Final Design –
 Technical
 Components
- Q&A





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Project Need

- Lake Texoma
 - 25% of NTMWD raw water supply
- Prior to 2009; up to 125
 MGD to Sister Grove Creek and on to Lavon Lake
 - Lake Pump Station
 - 30 miles of 72-inch pipe to outfall
 - 25 miles of creek flow to lake
- 2009 Zebra Mussel
 Discovered All pumps
 stopped
- Regain access to water

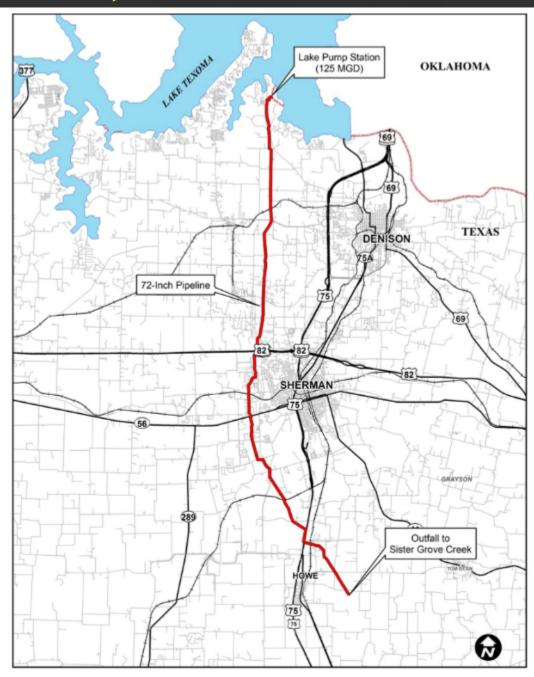


Zebra Mussel



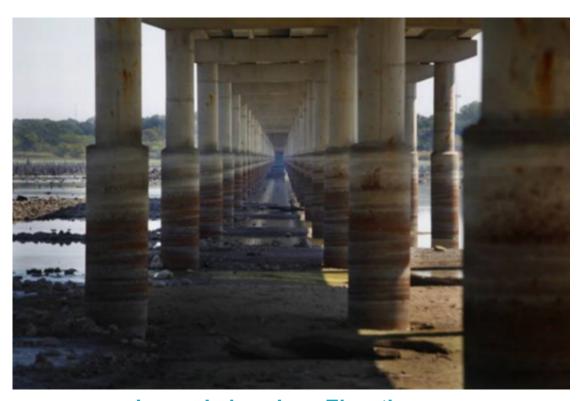
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Lake Texoma Water Supply System prior to 2009



Initial Scope Development

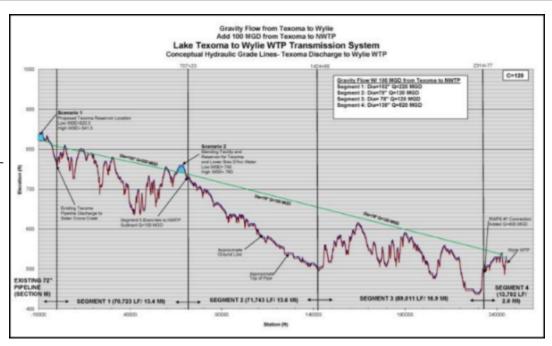
- Project Status: Mid-Sept 2011
 - This is a big project!
 - What exactly are we building?
 - Whatever we build we need it fast!



Lavon Lake – Low Elevations
Source: Dallas Morning News

Initial Scope Development

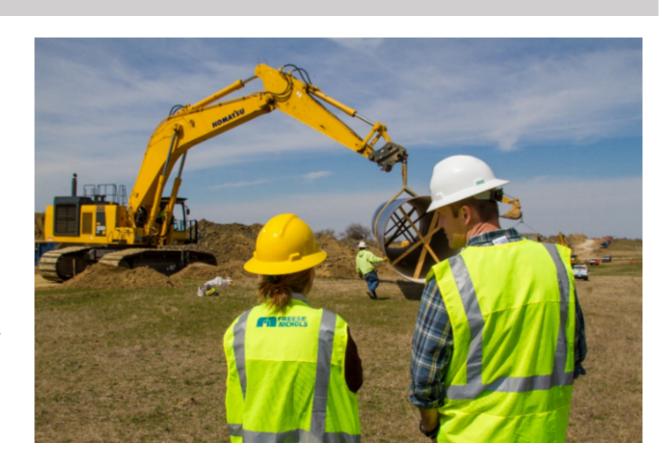
- Over 2 Weeks
 - Mile-wide pipeline corridor established
 - Initial hydraulic profile established gravity flow!
 - Need for a balancing reservoir established
 - We need to connect to the WTP, but how?
- Initial construction budget: \$243M
- Initial completion date: August 2013
- Design Start: Oct 1, 2011



Preliminary HGL

Project Delivery

- Traditional Design-Bid-Build would not meet Schedule
- Alternate Delivery Methods Analyzed
 - Modified Design-Bid-Build
 - Design-Build
 - Construction Manager at Risk



Project Delivery

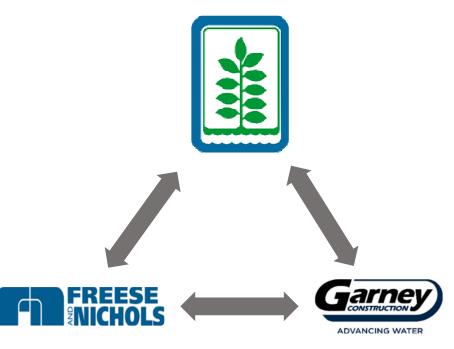
- Results of Project Delivery Analysis
 - Modified DBB ruled out
 - Design-Build ruled out
 - CMAR recommended
- CMAR Advantages
 - Best chance of meeting schedule
 - Manage pre-purchase
 - Pre-construction services
- Easement Acquisition



CMAR Lessons Learned

Create a Team!

- Project Objectives w/ Corresponding Metrics
- Tailor Engineering Contracts to CMAR
- Clear Roles & Responsibilities
- Clear Channels of Communication
- Break Down Traditional Contractor/Owner Barriers
- Open & Honest Communication



Final Design – Technical Components

- Balancing reservoir
- 48 Miles of pipeline
- Interconnections w/ other raw water sources
- Connections to the water treatment plants
- Invasive species considerations

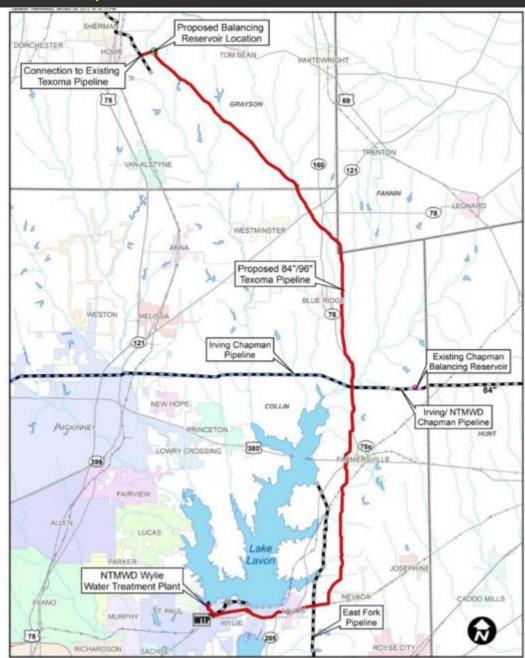


Section A (96" Diameter)



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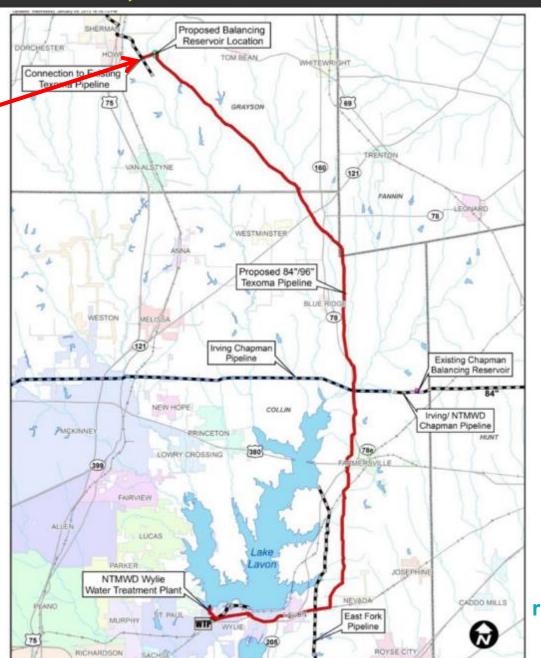
Proposed Extension to Lake Texoma Water Supply System





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Balancing Reservoir



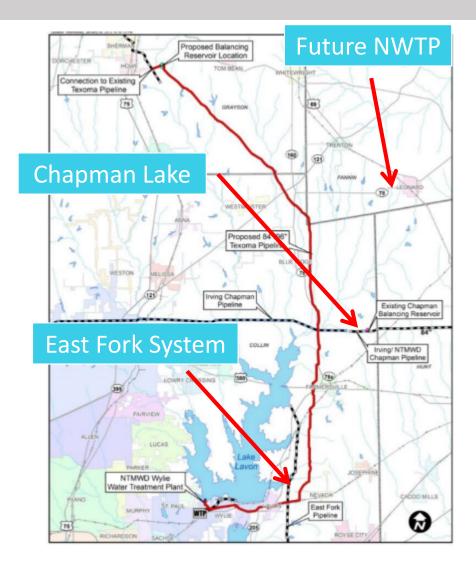
Technical Components - Balancing Reservoir

- Volume: 240 MG
- Siting Analysis
 - River basin considerations
 - Could not modify existing system hydraulics
- Design
 - Earthen embankment
 - Soil cement liner
 - 2-cell design



Pipeline & Interconnections

- Diameter optimization
- Interconnections
 - Added benefit to project
 - Mitigates Lavon Lake risk
- 84-inch needed for Texoma water
 - 96/84-inch ultimately chosen to accommodate interconnections
- 5 Sections 4 contractors





Technical Components - Pipeline

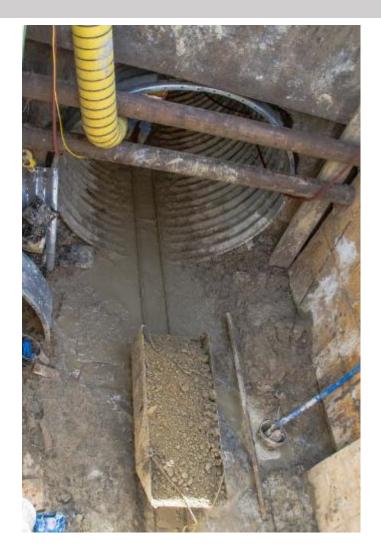








Technical Components - Pipeline





Technical Components - WTP Connections

- Greatest unknown
- 4 Treatment Plants
- Establish an "Air Gap"
- Maintain blend ratio
- Major Components
 - 15,000 LF of 60-78" Pipe
 - 5 ground storage tanks
 - Flow control structures
 - · Chemical flow pacing
- 5 major construction contracts





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Technical Components – Invasive Species Considerations

- Invasive Species Plan developed
- The pipeline is the barrier
- Phased approach of more intense preventative measures planned
 - Chemical
 - Mechanical cleaning



Zebra Mussels Inside 72-Inch



Questions?

